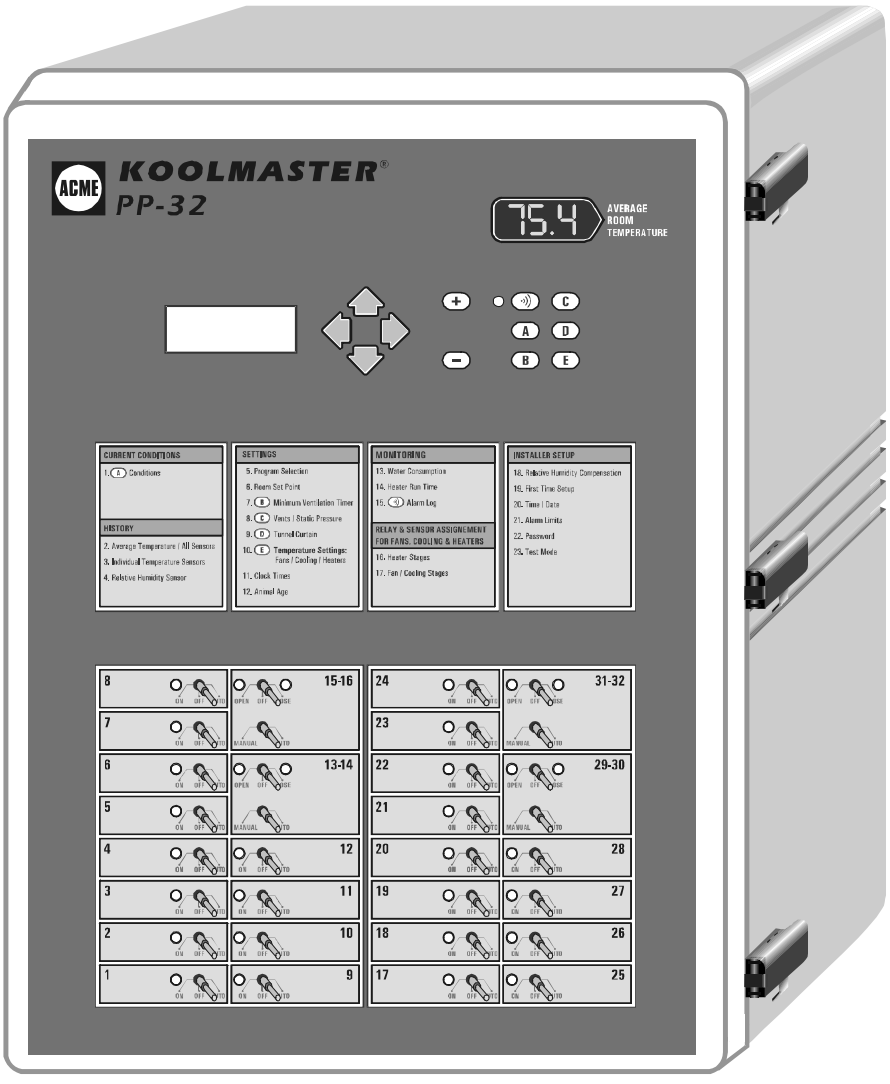
KOOLMASTER®

PP-32

CONTROLLER

ENVIRONMENTAL MANAGEMENT SYSTEM



SERIAL NUMBER: _____ DATE: _____

Read this guide carefully before using the controller.

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NOTICE

Every effort has been made to ensure that this manual is complete, accurate and up-to-date. The information contained in it is however subject to change without notice due to further developments.

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TABLE OF CONTENTS

Page

1. PRECAUTIONS 6

2. FEATURES 7

3. LOCATION OF THE CONTROLS 9

4. MOUNTING INSTRUCTIONS 11

4.1 CONNECTION 11

4.2 SETTING THE DIP SWITCHES 14

5. CONTROLLER SETUP 15

5.1 CURRENT CONDITIONS 15

5.2 CONTROLLER PROGRAMS 16

5.2.1 Selecting a Program 16

5.2.2 Selecting a Season 16

5.3 ADJUSTING THE ROOM SET POINT 18

5.4 MINIMUM VENTILATION 19

5.4.1 Adjusting Minimum Ventilation's On-Time 19

5.4.2 Adjusting Minimum Ventilation's Cycle Time 20

5.5 INLET / VENT DOOR SETTINGS 21

5.5.1 Inlet Settings (Potentiometer Feedback from Inlets) 21

5.5.1.1 Setting DWR-F-1A's ID numbers 21

5.5.1.2 Adjusting the Air Inlet Compensation 22

5.5.2 Vent Door Settings 23

5.5.2.1 Adjusting Static Pressure Set Points 26

5.5.2.2 Adjusting Vent Doors Open / Close / Off Times 26

5.5.2.3 Adjusting Stage Level for the Closing of Vent Doors 28

5.5.2.4 2nd Group of Pressure Set Points: at Stage X 28

5.5.2.5 2nd Group of Pressure Set Points: at Outside T° X 29

5.6 TUNNEL CURTAIN 31

5.6.1 Adjusting Minimum Age for Tunnel Ventilation 34

5.6.2 Selecting the First Tunnel Stage 34

5.6.3 Adjusting Curtain's Operating Times 35

5.6.4 Adjusting Static Pressure Hi and Lo Set Points 36

5.6.5 Adjusting Curtain's Timer Cycle 36

5.7 FAN STAGES SETTINGS 38

5.7.1 Adjusting Fan Stages' Start/Stop Temperatures 39

5.7.2 Adjusting Fans Stages' Timer 39

5.8 HEATER SETTINGS 41

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5.9 AUXILIARY OUTPUTS 42
5.10 ANIMAL AGE 44
5.11 CLOCK OUTPUTS 45
5.11.1 Adjusting Clock Output Start and Stop Times 46
5.11.2 Adjusting Starting Day of Clock Programs 47
5.12 HISTORY 48
5.12.1 Resetting Histories 48
5.12.2 Average Temperature History 48
5.12.3 Individual Temperature Sensors History 49
5.12.4 Outside Temperature Sensor History 49
5.12.5 Relative Humidity History 49
5.12.6 Water Consumption History 50
5.12.7 Heater Run Time History 50
5.13 ALARM SETTINGS 52
5.13.1 Alarm Log 52
5.13.2 Setting Alarm Limits 53
5.13.2.1 Adjusting Hi/ Lo Temperature Alarms 54
5.13.2.2 Adjusting Critical Temperature 55
5.13.2.3 Adjusting the Outside Temperature Influence 55
5.13.2.4 Adjusting Static Pressure Alarms 56
5.13.3 Resetting the Alam Log 58
5.14 INSTALLATION 59
5.14.1 Step-by-Step Installation Guide 59
5.14.2 Password Settings 61
5.14.3 Installation Setup 63
5.14.4 Sensor Assignment 66
5.14.4.1 Assigning Sensors to the Room T° and Fan Stages 66
5.14.4.2 Assigning Sensors to Heater Stages 67
5.14.4.3 Assigning Sensors to Air Inlets 67
5.14.4.4 Assigning Sensors to Auxiliary Outputs 68
5.14.5 Setting Time and Date 70
5.14.6 Relay Assignment 70
5.14.6.1 Assigning Fan Stages' Relays 72
5.14.6.2 Assigning Heater Stages' Relays 73
5.14.6.3 Assigning Relays to Vent Doors 73
5.14.6.4 Assigning Relays to the Tunnel Curtain 74
5.14.6.5 Assigning Relays to Clock Outputs 75
5.14.6.6 Assigning Relays to Auxiliary Outputs 75
5.14.6.7 Assigning Relays for the Lo Static Pressure Alarm 76
5.14.7 Calibrating the Water Counter 77

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5.15 ADVANCED SETTINGS 78
5.15.1 Setting the Temperature Curve 78
5.15.2 Setting the Minimum Ventilation Curve 80
5.15.3 Humidity Control 82
5.15.3.1 Adjusting Relative Humidity Set Point 82
5.15.3.2 RH Compensation on Minimum Ventilation 83
5.15.3.3 Adjusting Mist or Kool-Cel Shutoff 84
5.15.3.4 Adjusting Heater Timer Cycle 84
5.15.4 Calibrating Sensors 86
5.15.4.1 Calibrating Room and Outside T° Sensors 86
5.15.4.2 Calibrating the Relative Humidity Sensor 86
5.15.4.3 Calibrating the Static Pressure Level 87

6. TECHNICAL SPECIFICATIONS 89

7. FACTORY SETTINGS 90

8. USING THE CONFIGURATION MODULE 91
8.1 LOADING A CONFIGURATION 91
8.2 SAVING A CONFIGURATION 92

9. INSTALLATION REPORT 93

10. INDEX 98

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1. PRECAUTIONS

We strongly recommend installing supplementary natural ventilation as well as a backup thermostat on at least one cooling stage (refer to the wiring diagram enclosed with this user's manual to connect the thermostat).

Although fuses at the input and outputs of the controller protect its circuits in case of an overload or overvoltage, we recommend installing an additional protection device on the controller's supply circuit.

The room temperature where the controller is located MUST ALWAYS REMAIN BETWEEN 32°F AND 104°F (0°C TO 40°C).

To avoid exposing the controller to harmful gases or excessive humidity, it is preferable to install it in a corridor.

DO NOT SPRAY WATER ON THE CONTROLLER

FOR CUSTOMER USE
Enter the serial number located on the side of the controller below for future reference.

Model number: **PP-32**
Serial number: _____

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2. FEATURES

The PP-32 is an electronic device used for environmental control in livestock buildings. It allows the user to maintain a specified target temperature by controlling the operation of ventilation and heating equipment. Eight heater stages, 16 fan stages, a tunnel curtain, 2 auxiliary outputs, vent doors and 4 clock outputs can be controlled. Fan stages can be configured to activate cooling systems in timer mode. In all, the PP-32 provides up to 32 relay outputs. In addition, up to 12 DWR-F-1A air inlet controllers can be connected to the PP-32.

The main features of the PP-32 are as follows:

LCD DISPLAY
An LCD display provides an efficient interface for displaying, monitoring and adjusting parameter values.

MINIMUM VENTILATION CYCLE
When ventilation is not required for reducing room temperature, on-off fan outputs can be operated either continuously or intermittently to reduce the level of humidity and supply oxygen to the room.

TEMPERATURE AND MINIMUM VENTILATION CURVES
The controller can automatically change the temperature set point and the minimum ventilation's On-Time over a given period of time in accordance with the user's requirements.

AVERAGE TEMPERATURE READINGS RECORDED FOR THE PAST 60 DAYS
The average temperature readings are logged into the controller's history for the past 60 days.

INDIVIDUAL SENSOR READINGS RECORDED FOR THE PAST 10 DAYS
The minimum and maximum readings of each sensor (temperature & humidity sensors) are logged into the controller's history for the past 10 days.

WATER AND HEATER MONITORING
A pulse input is provided to monitor the water consumption. Heater run times are also logged into an history. These values are recorded for the current day and for the previous 60 days.

ALARM MANAGEMENT
Alarms are provided for high-low temperatures, defective sensors and other system failures. The controller keeps in memory the 10 most recent alarms.

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EIGHT INDEPENDENT TEMPERATURE SENSOR INPUTS
Up to eight temperature sensors can be connected to the controller in order to obtain a more accurate reading of the average room temperature and a faster reaction time. Sensors may be assigned to each heater output or to auxiliary outputs. Auxiliary outputs can be used to operate various devices such as heating units or stir fans for instance.

OUTSIDE TEMPERATURE SENSOR

HUMIDITY COMPENSATION
Three mechanisms can be used to compensate for a high humidity level:
1. Fans' On-Time, in minimum vent. cycles, can automatically be increased.
2. Kool-Cel or mist units can be shutoff.
3. Heaters can be activated in timer mode.

STATIC PRESSURE & VENT DOORS & TUNNEL CURTAIN CONTROL
A static pressure input is provided to control static pressure by opening and closing the vent doors and/or tunnel curtain.

CONTROL OF AIR INLET MOVEMENT
If the PP-32 is used in combination with one or more DWR-F-1A controllers, the movement of air inlets can be coordinated with the operation of the fans using a potentiometer located on the panel drive. This allows the air inlets to be adjusted correctly, without the influence of uncontrollable factors such as wind or air from adjoining rooms.

PASSWORD PROTECTION
A password can be enabled to restrict access to the controller setup functions.

BACKUP BATTERY
A backup battery allows the unit to keep time in case of a power failure.

OVERLOAD AND OVERVOLTAGE PROTECTION
Resettable fuses are provided at low-voltage inputs and outputs of the controller to protect its circuitry in the case of an overload or overvoltage.

COMPUTER CONTROL
The controller can be connected to a computer, thus making it possible to centralize the management of information and diversify control strategies.

TEST MODE
A test mode allows you to simulate temperature changes and verify controller performance, as well as manually activate each output sequentially.

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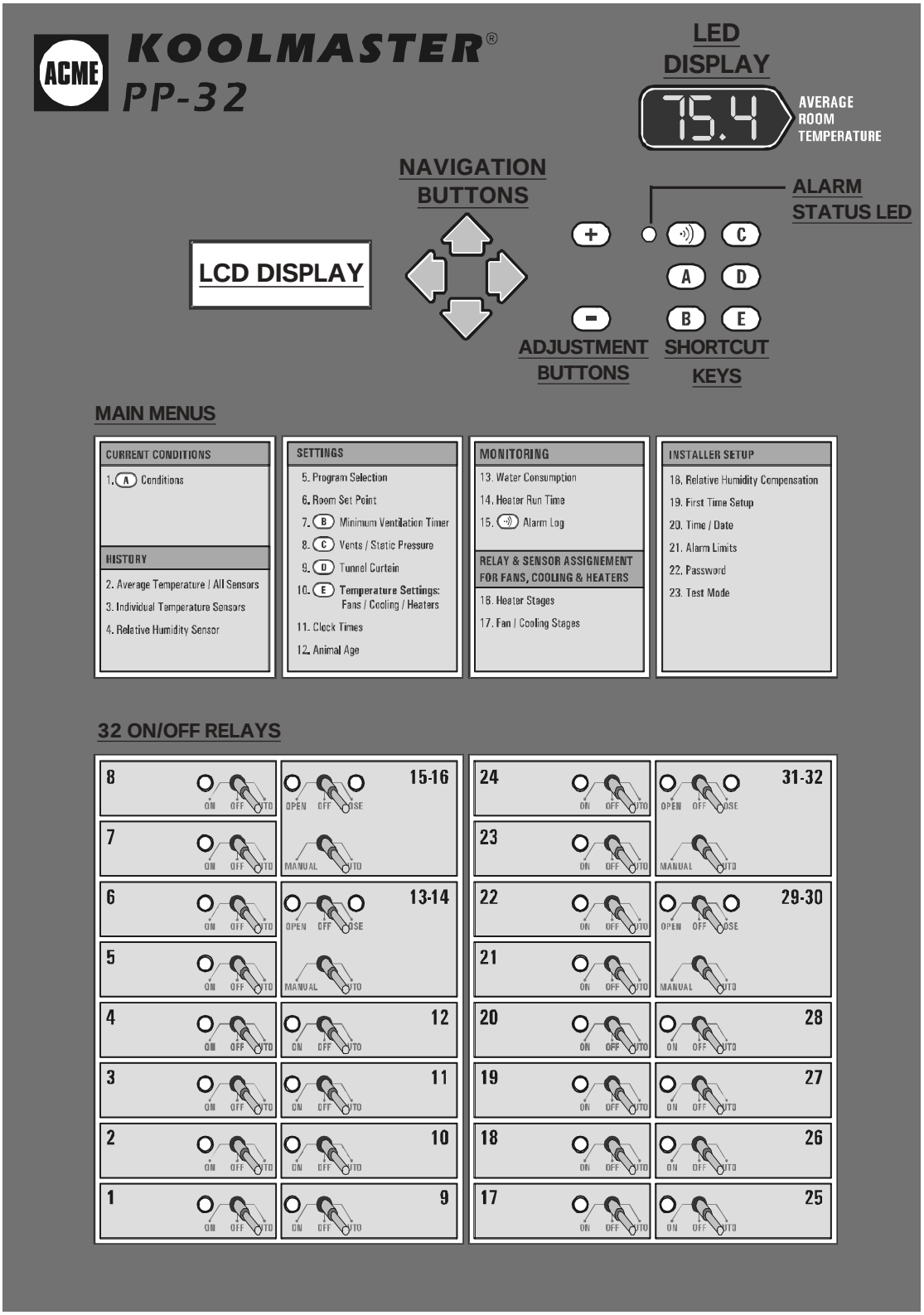
3. LOCATION OF THE CONTROLS

Front Panel



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LCD Display: The LCD display gives the current readings and parameters to be adjusted when you select a function. When the parameters for a given function cannot all be presented at once on the display, arrows are displayed on the right handside to indicate that additional parameters can be displayed using the arrow keys.

After 5 minutes of inactivity, the display returns to the **CURRENT CONDITIONS** display.

Led Display: This display shows the current average room temperature.

Navigation buttons (Arrow Keys): The up and down-arrow keys are used to scroll within a function menu. The right-arrow key is used to select a menu option. The left arrow key is used to return to the previous menu display.

Adjustment Buttons: These two push-buttons allow the user to adjust the value of a parameter that is shown on the display.

Adjusting a Parameter: A parameter can be adjusted when it is flashing on the LCD display. Use the adjustment buttons to change the value of a parameter. Pressing (+) increases the value, pressing (-) decreases the value.

Shortcut Keys: These 6 buttons allow the user to step quickly to the special predefined functions on the display.

Shortcut Keys	Destination
	Alarm Log
A	Current Conditions
B	Minimum Ventilation Timer
C	Vent Doors / Static Pressure Settings
D	Tunnel Curtain Settings
E	Temperature Settings (Fans / Cooling Stages)

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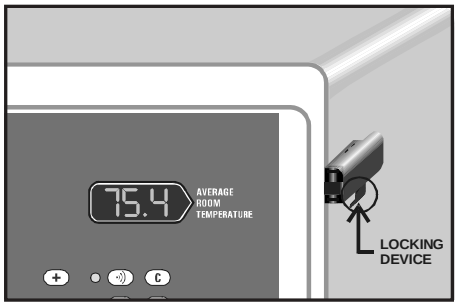
4. MOUNTING INSTRUCTIONS

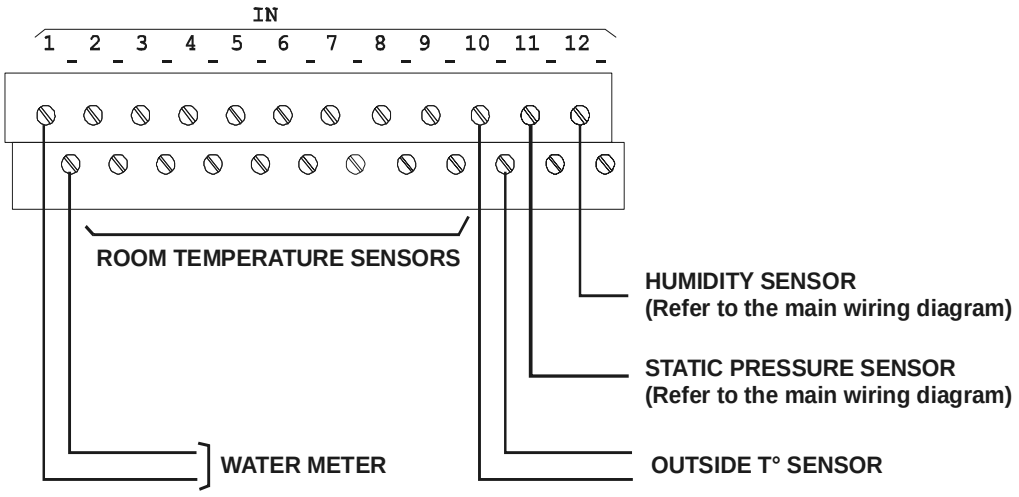
Fasten the four metal brackets on the mounting holes located behind the controller using the four screws included with the controller. Mount the enclosure on the wall using four other screws. Make sure the electrical knockouts are at the bottom of the enclosure in order to prevent water from entering the controller. The enclosure must be mounted in a location that will allow the cover to be completely opened right up against the wall. Push on the locking devices to open the enclosure as illustrated.



4.1 CONNECTION

To connect the controller, refer to the wiring diagram enclosed with this user's manual. Use the electrical knockouts provided at the bottom of the enclosure. Do not make additional holes in the enclosure, particularly on the side of the enclosure when using a computer communications module.

1. SENSOR INPUTS


IN
1 2 3 4 5 6 7 8 9 10 11 12
ROOM TEMPERATURE SENSORS
HUMIDITY SENSOR
(Refer to the main wiring diagram)
STATIC PRESSURE SENSOR
(Refer to the main wiring diagram)
WATER METER
OUTSIDE T° SENSOR

WARNING

ALL WIRING MUST BE DONE BY AN AUTHORIZED ELECTRICIAN AND MUST COMPLY WITH APPLICABLE CODES, LAWS AND REGULATIONS. BE SURE POWER IS OFF BEFORE DOING ANY WIRING TO AVOID ELECTRICAL SHOCKS AND EQUIPMENT DAMAGE.

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Sensors operate at low voltage and are isolated from the supply. Be sure that sensor cables remain isolated from all high voltage sources. In particular, do not route the sensor cables through the same electrical knockout as other cables. Do not connect the shield from the sensor cable to a terminal or a ground.

Extending a sensor: Each sensor can be extended up to 500 feet (150 meters). To extend a sensor:

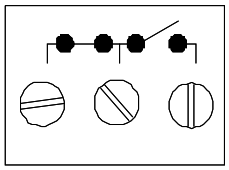
- Use a shielded cable of outside diameter between 0.245 and 0.260 in (6.22 and 6.60 mm) (the cable dimensions should not be under 18 AWG) to ensure the cable entry is liquid tight. **Do not ground the shielding.**
- It is preferable to solder the cable joint to ensure a proper contact between the two cables.

CAUTION: Do not run sensor cables next to other power cables. When crossing over other cables, cross at 90°.

Defective temperature sensors: An alarm is generated when a defective sensor is detected. The defective temperature sensors are identified in the **"15. Alarm Log"** menu. Press the key to directly access this menu.

2. ALARMS

ALARM



There are two types of alarms on the market. One type activates when current is cut off at its input, whereas the other activates when current is supplied at its input. For an alarm of the first type, use the NC

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terminal as shown on the wiring diagram. For an alarm of the second type, use the NO terminal.

3. DWR-F-1A COMMUNICATION HOOKUP

If DWR-F-1A air inlet controllers are connected to the PP-32, use id numbers within the range 4-15. Id numbers 1,2 and 3 are reserved for another purpose. Refer to section 5.5.1.1 to set the proper ID numbers.

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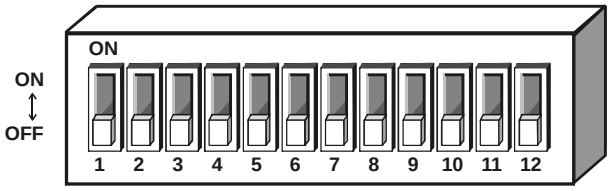
4.2 SETTING THE DIP SWITCHES

The PP-32 has 12 DIP switches (only the first 7 are used) which determine how the controller works. These switches are located on the board inside the top cover.



To change the position of a DIP switch, use a small screwdriver or similar object to move the switch to the desired position.

Pay attention when setting DIP switches. Since they are very close to each other, it is easy to switch 2 switches at the same time.

WARNING

When the controller is shipped, all DIP switches are set to the OFF position.

ALWAYS close the controller before applying power to it.

DIP SWITCH TABLE		
Switch #	**OFF**	**ON**
1	FAHRENHEIT DEGREES	CELSIUS DEGREES
2	AM / PM MODE	24 HOURS MODE
3	GALLONS	LITERS
4	INCHES OF WATER	PASCALS
5	KOOL CELL OR MIST RH COMPENSATION DISABLE	KOOL CELL OR MIST RH COMPENSATION ENABLE
6	HEATER RH COMPENSATION DISABLE	HEATER RH COMPENSATION ENABLE
7	MINIMUM VENTILATION RH COMPENSATION DISABLE	MINIMUM VENTILATION RH COMPENSATION ENABLE
8	NOT USED	
9	NOT USED	
10	NOT USED	
11	NOT USED	
12	NOT USED	

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5. CONTROLLER SETUP

5.1 CURRENT CONDITIONS

The current conditions menu gives a quick view of the actual conditions in the barn. Press (A) to step directly to this menu.

```
Room Set Point  80.0
Average Temp    79.2
Static Pressure 0.01
Fan Stage:    Min.V
Program:         (a)
Fan On Time sec  30
Sensor 1:       79.3
Sensor 2:       79.1
Outside:        65.9
R. Humidity     74
```

Room Set Point: this is the target temperature in the barn.

Average Temperature: shows the average temperature in the barn.

Static Pressure: current static pressure in the barn.

Fan Stage: shows which fan stage is currently active.

Program: shows the selected program.

Fan On-Time sec: fans' on-time in minimum ventilation.

Sensor 1-8: actual reading of each temperature sensor.

Outside: actual outside temperature reading.

RH Sensor: current humidity level in the room.

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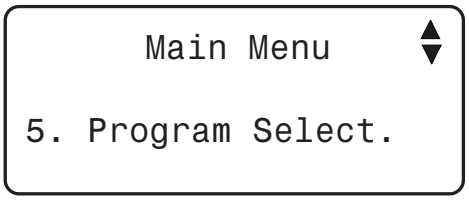
5.2 CONTROLLER PROGRAMS

The controller allows to use up to 4 separate programs to control the room temperature. It then becomes possible to activate a specific program, that uses particular fan settings, in accordance with the animal age for instance.

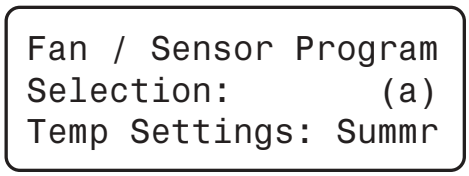
Relays that are activated on fan stages 1-4 vary depending on the chosen program: the first 4 fan stages use separate relay assignment settings for each program. This allows to activate a greater number of fans as the occupied space in the barn increases. Fan stage's sensor assignment must also be set separately for each program in use.

5.2.1 Selecting a Program

- Use the navigation buttons to select **"5. Program Select"** from the main menu then press the right-arrow key. The program that is currently in use is flashes on the display.



- Use the adjustment buttons to select the proper program (**a**, **b**, **c** or **d**). Only the programs that have been enabled during the installation can be selected (see sec. 5.14.3). Press the left-arrow key to exit this menu.



5.2.2 Selecting a Season

The start and stop temperatures of heating and ventilation stages can be set separately for summer and winter seasons. The season change is signalled by the user as follows:

- Use the navigation buttons to select **"5. Program Select"** from the main menu then press the right-arrow key. The program that is currently in use is flashes on the display.

- Press the down-arrow key to select the " **Temp Settings**" display.

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- Use the adjustment buttons to select the proper season (winter/ summer). The start and stop temperatures of heating and ventilation stages that are associated with this seasons will be used.

```
Fan / Sensor Program
Selection:       (a)
Temp Settings: Summr
```

- Press the left-arrow key to exit this menu.

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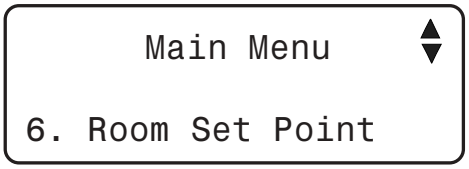
5.3 ADJUSTING THE ROOM SET POINT

The room set point is the target room temperature. It can be adjusted between 32°F and 120°F (0°C and 48.9°C). Note that the temperature curve must be turned off to adjust this value.

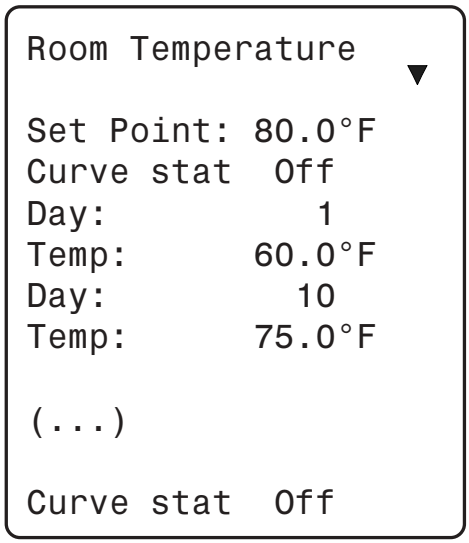
The set point can quickly be accessed by pressing the (E) shortcut key (note that the set point will not be accessible this way if the temperature curve is turned on, see below to deactivate the temperature curve).

- Select the **"6.Room Set Point"** function from the main menu using the navigation buttons then press the right-arrow key. The current set point is displayed, as well as the on/off state of the temperature curve.



- **If the temperature curve is OFF**, the set point flashes on the display. Use the adjustment buttons to adjust the room set point to the desired value.

- **If the temperature curve is ON**, the set point, as determined by the temperature curve, is displayed. Press the down-arrow key and scroll the menu until **"Curve stat"** status flashes on the display. Press (-) to turn off the temperature curve then follow the procedure above to adjust the set point.



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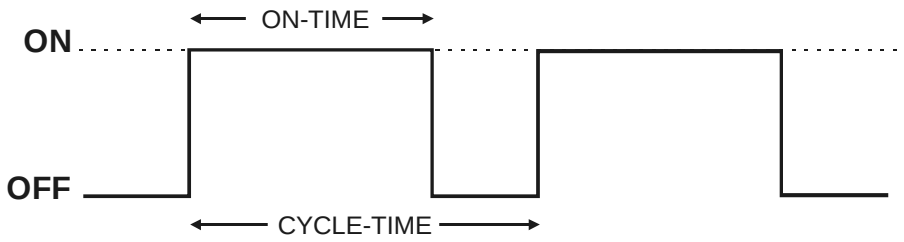
5.4 MINIMUM VENTILATION

PRINCIPLE OF OPERATION

When the room temperature is below the set point, fans can operate according to a timer. The minimum ventilation cycles runs stage 1 fans according to a timer as shown below. Running fans even though ventilation is not required for reducing the room temperature is useful to reduce the humidity level and supply oxygen to the room. It also prevents the fans from freezing in winter.

MINIMUM VENTILATION TIMER



In addition, fans' On-Time, in minimum ventilation, can automatically be adjusted over time by using a curve. Refer to section 5.15.2 for further information on the minimum ventilation curve.

Note that the minimum ventilation curve must be **TURNED OFF** in order to adjust minimum ventilation settings.

5.4.1 Adjusting Minimum Ventilation's On-Time

Fans' On-Time, in the minimum ventilation cycle, can be adjusted from 0 to 900 seconds (15 minutes), in increments of 5 seconds. Note that the On-Time cannot be greater than the cycle time. If vent doors are used, the On-Time is limited by the vent doors' pre-opening delay (see sec. 5.14.3).

- Select **"7.Min. Ventilation"** from the main menu using the navigation buttons then press the right-arrow key.

```
Min ventilation
On Time:     30sec
Curve stat   Off
```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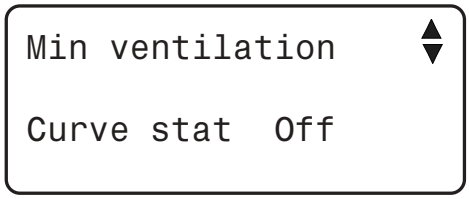
- Use the arrow keys to select the **"1. On Time/Curve"** function. Press the right-arrow key. The fans' On- Time, in minimum ventilation, is displayed, as well as the status of the minimum ventilation curve.

- **If the curve is OFF**, the On-Time value flashes on the display. Use the adjustment buttons to adjust minimum ventilation's On- Time to the desired value then press the left-arrow key to exit this menu.

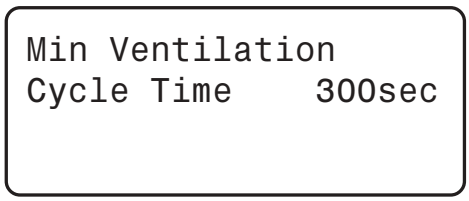


- **If the curve is ON**, press the down-arrow key to scroll all ten points of the curve. The curve status flashes on the display. Press (-) to turn off the minimum ventilation curve then follow the procedure above to adjust the set point.

5.4.2 Adjusting Minimum Ventilation's Cycle Time

Fans' Cycle-Time, in minimum ventilation, can be adjusted from 0 to 900 seconds (15 minutes), in increments of 5 seconds. If vent doors are used, the Cycle-Time is limited by the vent doors' pre-opening delay : it must be set at a greater value than twice the **pre-opening delay** (see sec. 5.14.3).

- Select **"7.Min. Ventilation"** from the main menu using the navigation buttons then press the right-arrow key.



- Use the arrow keys to select the **"2. Cycle Time"** function. Press the right-arrow key. The current cycle time flashes on the display.

- Use the adjustment buttons to adjust the Cycle-Time to the desired value then press the left-arrow key to exit this menu.

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5.5 INLET / VENT DOOR SETTINGS

The PP-32 controller can operate the air inlets / vent doors in two different ways:

1. Inlets' positions can be determined by using a potentiometer feedback controller (**DWR-F-1A**). Refer to the installation setup section to enable DWR-F-1A modules. Note that the static pressure sensor must be deactivated in order to activate the air inlets (see sec. 5.15.3).

2. Inlets' positions can be determined by the static pressure level in the barn. In this case, a static pressure sensor is required and must be activated during the installation setup (see sec. 5.15.3). The term "**Vent Door**" is used to refer to an air inlet that is controlled by the static pressure.

5.5.1 Inlet Settings (Potentiometer Feedback from Inlets)

If air inlets operate according to potentiometer feedback modules (DWR-F-1A), the PP-32 controller adjusts the air inlets opening according to ventilation stages. As the temperature increases and new stages are activated, the inlet is opened or closed accordingly. The air inlet position is directly related to these ventilation stages. Refer to the DWR-F-1A instruction manual to program inlet openings.

In addition, a compensation can be activated to ensure the uniformity in room temperature: air inlet positions are automatically adjusted when the reading of the sensors that are associated with the air inlet differs from the average room temperature.

5.5.1.1 Setting DWR-F-1A's ID numbers

ID numbers must be assigned to each DWR-F-1A modules. This allows to establish the communication with the PP-32 control and the external modules. The following table gives the proper ID numbers for each DWR-F-1A module.

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Note that the reference numbers that are used by the PP-32 DO NOT correspond to the ID numbers that used by the DWR-F-1A modules because #1, 2 and 3 are reserved for other purpose.

PP-32 Reference #	DWR-F-1A id #
1	4
2	5
...	...
12	15

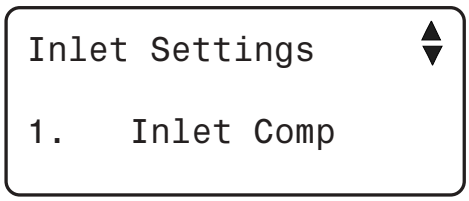
5.5.1.2 Adjusting the Air Inlet Compensation

The compensation is expressed as a percentage per degree difference between the average controller's temperature and the average temperature of sensors that are assigned to the inlet. It determines by how much the inlet must open or close to help reduce the temperature differences in the building. For each degree above or below the average temperature, the inlet will open or close using the compensation value assigned by the user. For example, if the compensation value is set to 5%/°F and the inlet's sensors read 3°F above the average controller temperature, the inlet will open of 15% to help decrease the temperature in that zone.

The compensation can be adjusted from 0 to 10% of inlets' opening or to "Off" to deactivate this function.

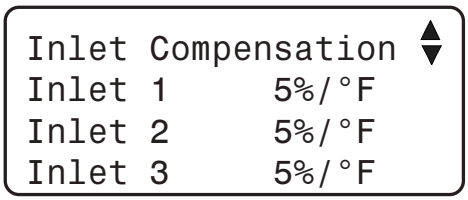
- Select **"8.Inlet Settings"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the static pressure sensor is disabled and if inlets have been activated (see sec. 5.15.3).

- Press the right-arrow key once again to select "**1.Inlet Comp**" menu. The compensation value of each air inlet is displayed.



- Use the up or down-arrow key to select the desired inlet.

- Use the adjustment buttons to set the compensation to the proper value. Press the left-arrow key to exit this menu.



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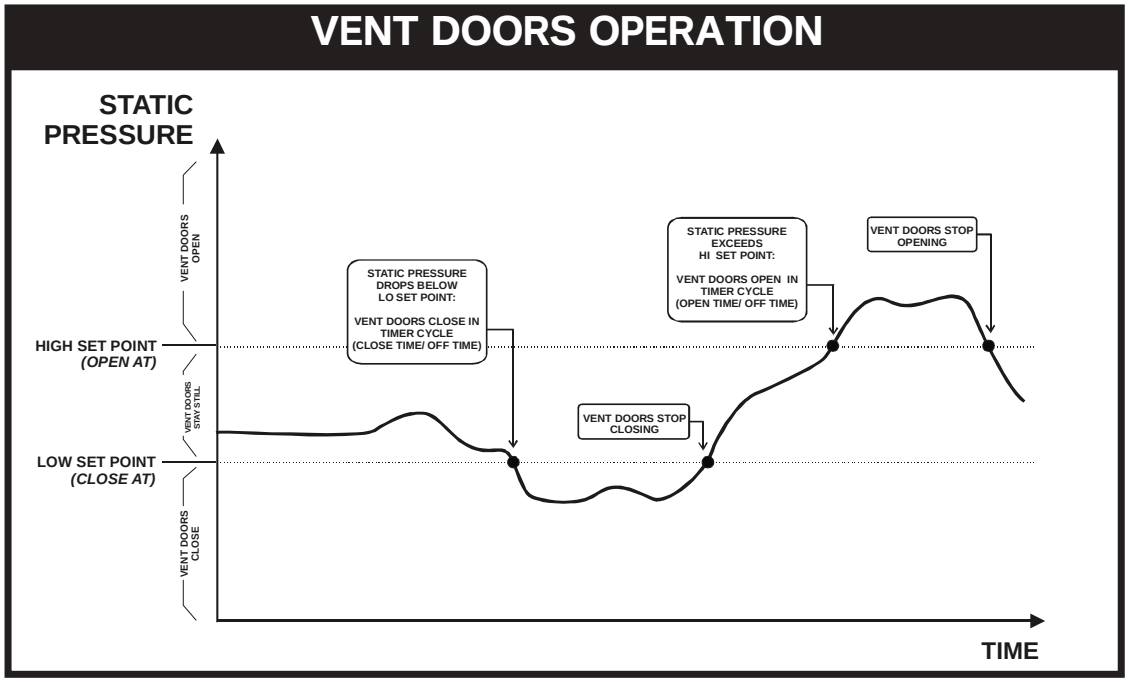
5.5.2 Vent Door Settings

If a static pressure sensor is used, the PP-32 can control the static pressure in the room by opening and closing vent doors. When the pressure drops below the low pressure set point, the vent doors close according to a timer. Likewise, when the static pressure increases above the high pressure set point, the vent doors open according to a timer. It is also possible to define a stage level above which the vent doors will always remain closed. Refer to sec. 5.15.3 to activate the static pressure sensor.


VENT DOORS OPERATION
STATIC PRESSURE
VENT DOORS OPEN
HIGH SET POINT
(OPEN AT)
VENT DOORS STAY STILL
LOW SET POINT
(CLOSE AT)
VENT DOORS CLOSE
STATIC PRESSURE DROPS BELOW LO SET POINT:
VENT DOORS CLOSE IN TIMER CYCLE (CLOSE TIME/ OFF TIME)
VENT DOORS STOP CLOSING
STATIC PRESSURE EXCEEDS HI SET POINT:
VENT DOORS OPEN IN TIMER CYCLE (OPEN TIME/ OFF TIME)
VENT DOORS STOP OPENING
TIME

In minimum ventilation, the vent doors open during the pre-opening delay before fans start running. The same delay is used to close the vent doors when the stage 1 fans return to a stop.

Static Pressure Alarm: alarms can be set off if the static pressure remains below or exceeds a certain level for a too long period of time. In this case, a delay is set in order to activate the alarm: the alarm condition must maintained during this delay before the alarm is set off. Refer to section 5.13.2 to set the static pressure alarm settings.

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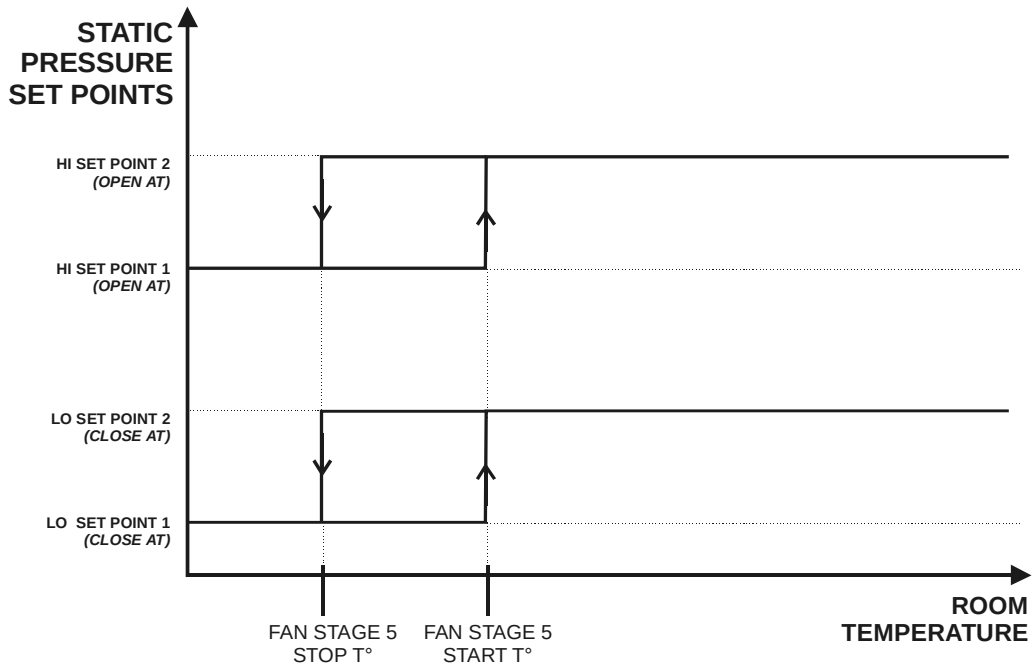
GROUPS OF STATIC PRESSURE SET POINTS :

Two groups of static pressure set points can be defined. HI and LO static pressure set points #2 start being used either when a certain ventilation stage is reached or when the outside temperature decreases below a user-define value. The following graphs sum both cases:

1. Static pressure set points' transition according to ventilation stages:

Example: when the start temperature of stage 5 is reached, the vent doors start operating according to the second group of static pressure set points. The first group of set points is being used once again when the room temperature drops below the stage 5 stop temperature.

STATIC PRESSURE SET POINTS INFLUENCED BY VENTILATION STAGES


STATIC PRESSURE SET POINTS
HI SET POINT 2 (OPEN AT)
HI SET POINT 1 (OPEN AT)
LO SET POINT 2 (CLOSE AT)
LO SET POINT 1 (CLOSE AT)
FAN STAGE 5 STOP T°
FAN STAGE 5 START T°
ROOM TEMPERATURE

Refer to the installation setup section to activate the second group of static pressure set points (see sec. 5.14.3).

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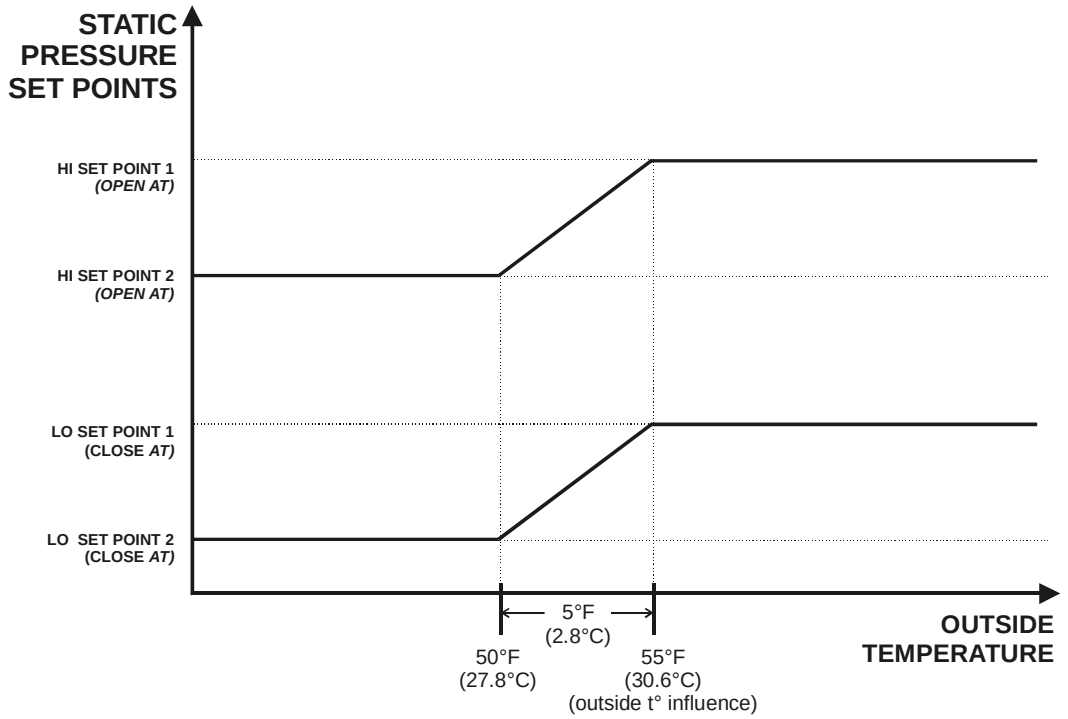
2. Static pressure set points' transition according to the outside T°:

Example: When the outside temperature drops below the "outside temperature influence" value, a transition between the two set point groups starts. When the outside temperature decreases 5°F further than the user-defined value, the second group of set points is used.

STATIC PRESSURE SET POINTS INFLUENCED BY THE OUTSIDE TEMPERATURE



Refer to the installation setup section to activate the second group of static pressure set points (see sec. 5.14.3).

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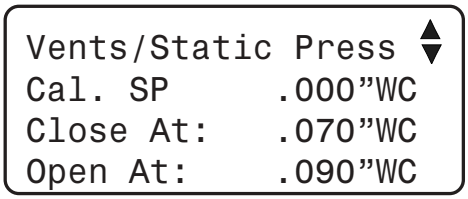
5.5.2.1 Adjusting Static Pressure Set Points

When the high pressure set point is reached *(Open at)*, the controller opens the vent doors according to a timer cycle. When the low pressure set point is reached *(Close at)*, the controller closes the vent doors according to the another timer. The pressure set points can be adjusted from 0 to 0.2 inches of water (0 to 50Pa).

- Select **"8.Vents/Static P"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the static pressure sensor has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key to select the "**1.Set Points**" menu.

- Press the down-arrow key once, the LO static pressure set point is selected *(Close At)*.



- Use the adjustment buttons to adjust the low static pressure set point *(Close At)* to the desired value then press the down-arrow key. The hi static pressure set point *(Open At)* is selected.

- Use the adjustment buttons to adjust the hi static pressure set point *(Open At)* to the desired value.

5.5.2.2 Adjusting Vent Doors Open / Close / Off Times

When the static pressure level in the room exceeds the hi or low set points, the vent doors start opening or closing according to a cycle, as explained below:

Open Time: when the static pressure exceeds the Hi pressure set point, the vent doors open during this delay. The open time ranges from 0 to 900 seconds.

Close Time: when the static pressure drops below the Lo pressure set point, the vent doors close during this delay. The close time ranges from 0 to 900 seconds.

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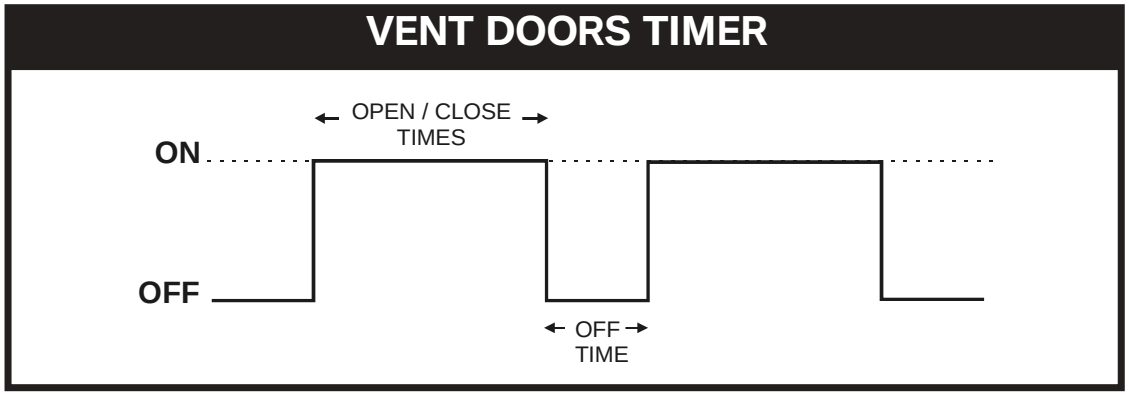
Off Time: once the vent doors have opened or closed (depending on the situation), they then stop operating during the Off time delay. The Off Time delay ranges from 0 to 900 seconds.



If the pressure has not reached the desired value after the Off Time, the cycle starts again, up until the pressure goes back into the normal range.

- Select **"8.Vents/Static P"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the static pressure sensor has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key to select the "**1.Set Points**" menu.

- Press the down-arrow key in order to select the Open Time then use the adjustment buttons to set the opening time to the desired value.

```
Open Time     30sec
Close Time    30sec
Off Time      60sec
```

- Press the down-arrow key. The Close Time flashes on the display. Use the adjustment buttons to set the Close Time to the desired value.

- Press the down-arrow key once again. The Off Time flashes on the display. Use the adjustment buttons to set the Off Time to the desired value.

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5.5.2.3 Adjusting Stage Level for the Closing of Vent Doors

When the stage defined by this parameter is reached, the vent doors start to close continuously until they are completely closed, no matter what the static pressure is. This feature is usefull for closing vent doors when a tunnel ventilation stage starts. Select "None" to deactivate this function.

- Select **"8.Vents/Static P"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the static pressure sensor has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key to select the "**1.Set Points**" menu.

- Press the down-arrow key in order to select "**Close Vent Door At Stage**" menu on the display.

- Use the adjustment buttons to select the fan stage above which the vent doors will be closed.

```
Close Time     30sec
Off Time       60sec
Close Vent Door
At Stage            5
```

5.5.2.4 2nd Group of Pressure Set Points: at Stage X

The following procedure shows how to select the fan stage above which the second group of static pressure set points starts being used. It also explains how to adjust Hi and Lo static pressure set points #2 *(Open At and Close At)*. Refer to sec.5.14.3 to activate this function.

- Select the **"8.Vents/Static P"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the static pressure sensor has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key to select the "**1.Set Points**" menu.

- Press the down-arrow key in order to select "**Static Settings 2 At Stage**" display. This menu is only displayed if the 2nd group of static pressure set points has been enabled during the installation (see sec. 5.14.3).

```
Static Settings 2
At Stage           10
Close At:    .050”WC
Open At:     .080”WC
```


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- Use the adjustment buttons to select the fan stage above which the second group of static pressure set points starts being used.

- Press the down-arrow key once, the LO static pressure set point #2 is selected *(Close At)*.

- Use the adjustment buttons to adjust the 2nd low static pressure set point *(Close At)* to the desired value then press the down-arrow key. The HI static pressure set point #2 *(Open At)* is selected.

- Use the adjustment buttons to adjust the 2nd HI static pressure set point *(Open At)* to the desired value.

- Press the left-arrow key to exit this menu.

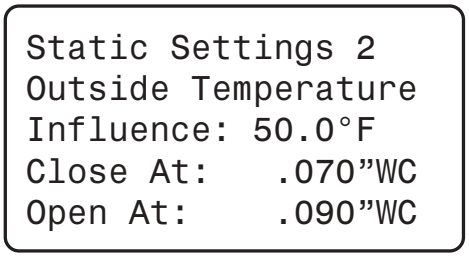
5.5.2.5 2nd Group of Pressure Set Points: at Outside T° X

The following procedure shows how to select the outside temperature below which the second group of static pressure set points starts being used. It also explains how to adjust the second group of Hi and Lo static pressure set points *(Open At and Close At)*. Refer to sec.5.14.3 to activate this function.

- Select **"8.Vents/Static P"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the static pressure sensor has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key to select the "**1.Set Points**" menu.

- Press the down-arrow key in order to the select "**Outside Temperature Influence**" display. Note that this menu only appears if the outside temperature has been enabled during the installation setup and if the 2nd Group of static pressure set points has been enabled (see sec 5.14.3).



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- Use the adjustment buttons to set the outside temperature below which the second group of static pressure set points start to be used.

- Press the down-arrow key once, the LO static pressure set point #2 *(Close At)* is selected .

- Use the adjustment buttons to adjust the 2nd low static pressure set point *(Close At)* to the desired value then press the down-arrow key. The HI static pressure set point #2 *(Open At)* is selected.

- Use the adjustment buttons to adjust the 2nd HI static pressure set point *(Open At)* to the desired value.

- Press the left-arrow key to exit this menu.

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5.6 TUNNEL CURTAIN

The PP-32 allows you to control an endwall curtain for tunnel ventilation. The tunnel curtain is controlled either by the static pressure level in the barn or in timer mode, according to the room temperature. Select the proper mode (Timer or Static pressure) that is used to control the tunnel curtain in the installation setup (see sec 5.14.3).

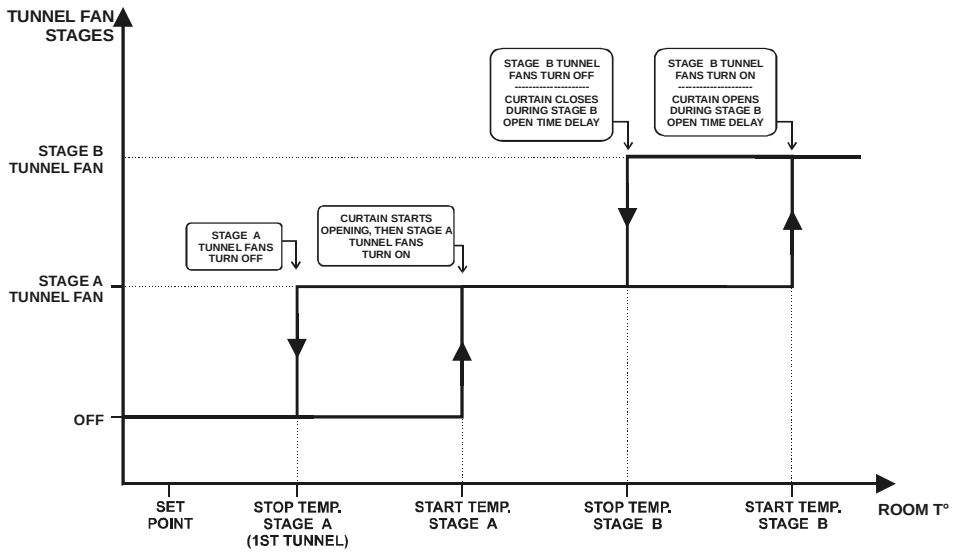
In both modes, a minimum animal age is defined to avoid starting the tunnel ventilation mode when animals are too young.

Tunnel Curtain Controlled in Time Mode:

Every time a tunnel fan stage starts, the curtain opens according to the Open-Time related to this stage. A maximum running time is also set to limit the curtain's opening.

When the start temperature of the first tunnel stage is reached, the tunnel curtain opens during half of the opening time that is associated with this stage. When half of the opening time has elapsed tunnel fans are activated. When the next tunnel stage is reached, the tunnel curtain continues to open according to the opening time defined for that stage, etc. When the temperature decreases, the same sequence is executed in reverse order. The following diagram sums up the operation of the first two tunnel stages.

TUNNEL CURTAIN - TIMER MODE


TUNNEL FAN STAGES
STAGE B TUNNEL FANS TURN OFF
CURTAIN CLOSES DURING STAGE B OPEN TIME DELAY
STAGE B TUNNEL FANS TURN ON
CURTAIN OPENS DURING STAGE B OPEN TIME DELAY
STAGE B TUNNEL FAN
STAGE A TUNNEL FANS TURN OFF
CURTAIN STARTS OPENING, THEN STAGE A TUNNEL FANS TURN ON
STAGE A TUNNEL FAN
OFF
SET POINT
STOP TEMP. STAGE A (1ST TUNNEL)
START TEMP. STAGE A
STOP TEMP. STAGE B
START TEMP. STAGE B
ROOM T°

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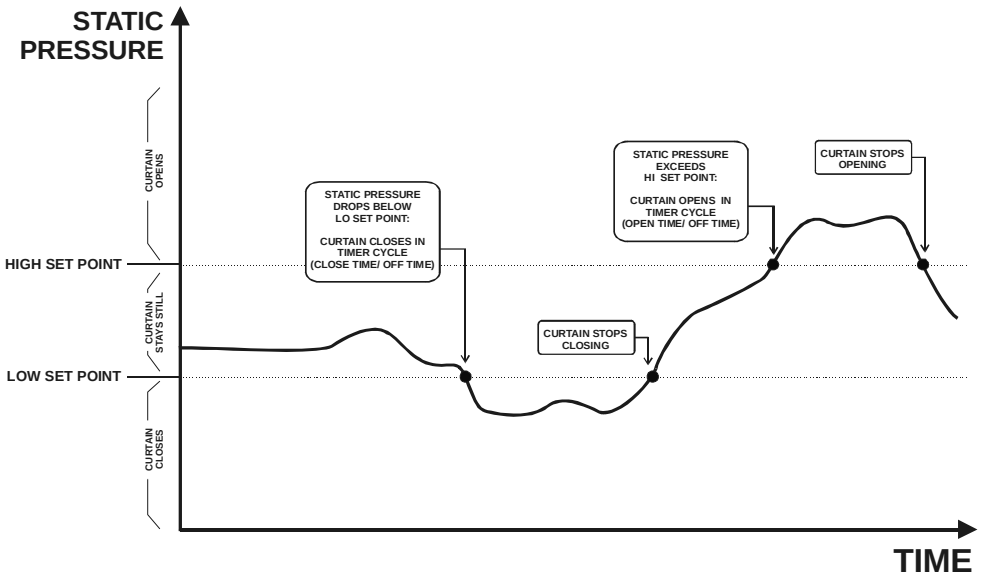
Tunnel Curtain Controlled by the Static Pressure:

When the pressure drops below the low pressure set point, the tunnel curtain closes according to a timer. Likewise, when the static pressure increases above the high pressure set point, the curtain opens according to another timer. The curtain only starts operating this way once the start temperature of the first tunnel stage has been reached.

When the curtain starts opening, it first opens during the pre-opening delay. Fans of the first tunnel stage are then activated.

The following diagram sums up the operation of the tunnel curtain controlled by the static pressure.

TUNNEL CURTAIN - STATIC PRESSURE MODE


STATIC PRESSURE
CURTAIN OPENS
HIGH SET POINT
CURTAIN STAYS STILL
LOW SET POINT
CURTAIN CLOSES
STATIC PRESSURE DROPS BELOW LO SET POINT:
CURTAIN CLOSES IN TIMER CYCLE (CLOSE TIME/ OFF TIME)
CURTAIN STOPS CLOSING
STATIC PRESSURE EXCEEDS HI SET POINT:
CURTAIN OPENS IN TIMER CYCLE (OPEN TIME/ OFF TIME)
CURTAIN STOPS OPENING
TIME

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TRANSITION BETWEEN SIDEWALL AND TUNNEL VENTILATION MODES:

The following section describes the vent doors and curtain's behavior when the transition between sidewall ventilation (vent doors) and tunnel ventilation is being done. These steps are automatically performed by the controller.

VENT DOORS TO TUNNEL :

1. Vent doors stop operating;
2. The tunnel curtain opens during the Pre-Opening time;
3. Fans of the first tunnel stage turn on;
4. The tunnel curtain automatically adjusts the static pressure level, until it reaches *Lo Static Pressure Limit* + 0.01"WC;
5. Vent doors close until the static pressure level reaches *Hi Static Pressure Limit* - 0.01"WC;
6. Steps 4 and 5 are repeated until the vent doors run for over 30 seconds without reaching *Hi Static Pressure Limit* - 0.01"WC;

The house is now in tunnel mode.

TUNNEL TO VENT DOORS:

1. Tunnel fans are turned off when the temperature decreases and reaches the first non-tunnel stage;
2. The tunnel curtain automatically adjusts the static pressure level, until it reaches *Hi Static Pressure Limit* - 0.01"WC;
3. Vent doors open until the static pressure level reaches *Lo Static Pressure Limit* + 0.01"WC;
4. Steps 2 and 3 are repeated until the tunnel curtain runs for over 30 seconds without reaching a static pressure of *Hi Static Pressure Limit* - 0.01"WC;

The house is now in sidewall ventilation mode (vent doors).

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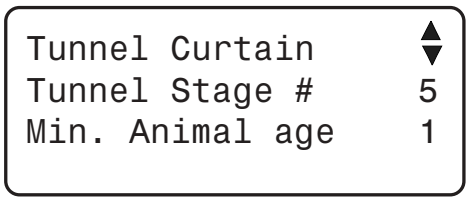
5.6.1 Adjusting Minimum Age for Tunnel Ventilation

The minimum age is used to prevent tunnel ventilation from being used when the animals are too young. It ranges from 1 to 450 days. The tunnel curtain will never open until the animal age reaches this value.

- Select **"9.Tunnel Curtain"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the tunnel curtain has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key once to select "**1.Set Points**" menu.

- Press the down-arrow key once to select "**Min. Animal Age**" then use the adjustment buttons to set the minimum animal age to the desired value.



- Press the left-arrow key to exit this menu.

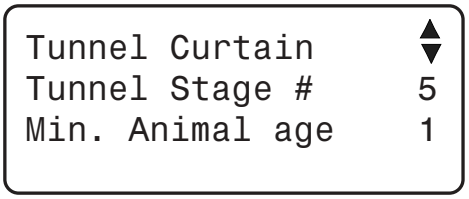
5.6.2 Selecting the First Tunnel Stage

The stage at which the tunnel curtain starts opening is related to a specific fan stage. All consecutive fan stages will then operate as tunnel fan stages. When the start temperature of the first tunnel fan stage is reached, the curtain starts to operate according to the static pressure or according to a timer (depending on the chosen mode).

- Select **"9.Tunnel Curtain"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the tunnel curtain has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key once to select "**1.Set Points**" menu. The first tunnel stage # is displayed.

- Use the adjustment buttons to set the first tunnel stage.



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5.6.3 Adjusting Curtain's Operating Times

This function is only used if the curtain operates in timer mode.

The curtain's operating time is the time during which the curtain opens when a new tunnel fan stage is activated or closes when a tunnel fan stage is deactivated. This value needs to be adjusted for each tunnel fan stage. In addition, the user must set the maximum curtain's running time. The sum of all running times cannot exceed this value.

Operating times range from 0 seconds to 15 minutes, in increment of 5 seconds. Select "Off" if you do not want the curtain to open when the start temperature of a certain stage is reached.

- Select **"9.Tunnel Curtain"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the tunnel curtain has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key once to select "**1.Set Points**" menu.

- Press the down-arrow key in order to select the "**Total Run Time**" function then use the adjustment buttons to set the curtain's maximum running time. This menu only appears if the tunnel curtain operates in timer mode (see sec 5.14.3).

- Press the down-arrow key once. The first tunnel fan stage is selected. Set the curtain's opening time for that stage. When the start temperature of this stage is reached, the curtain will open during this delay.

```
Tunnel Curtain      ▲▼
Tunnel Stage #      5
Min. Animal age     1
Open/Clo Time mm:ss
Total Run Time 2:00
Stage 5         0:30
Stage 6         0:30
Stage 7         0:30
Stage 8         0:30
```

- Proceed in similar fashion to set all curtain running times for each tunnel stage below. Remember that the sum of all running times cannot exceed the "**Total Run Time**" value.

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5.6.4 Adjusting Static Pressure Hi and Lo Set Points

This function is only used if the curtain operates in static pressure mode.

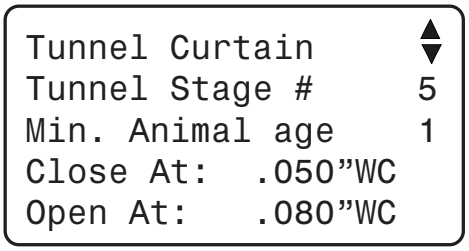
When controlled by the static pressure, the curtain opens or closes according a timer cycle whenever the static pressure level exceeds the Hi or Lo static pressure set points. The Lo *(Close At)* and the Hi *(Open at)* set points can be adjusted from 0 to 0.2 inches of water (0 to 50Pa).

- Select **"9.Tunnel Curtain"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the tunnel curtain has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key once to select "**1.Set Points**" menu.

- Press the down-arrow key in order to select the "**Close At**" value. This is the Lo static pressure set point. Note that this menu only appears if the tunnel curtain operates in static pressure mode (see sec 5.14.3).

- Use the adjustment buttons to adjust the Lo static pressure set point to the desired value.



- Press the down-arrow key in order to select the "**Open At**" value. This is the Hi static pressure set point.

- Use the adjustment buttons to adjust the Hi static pressure set point to the desired value. Press the left-arrow key to exit this menu.

5.6.5 Adjusting Curtain's Timer Cycle

This function is only used if the curtain operates in static pressure mode.

When controlled by the static pressure, the curtain uses a timer cycle to close and to open. The tunnel curtain starts opening or closing according to this timer whenever the static pressure level exceeds high or low set points that have been defined above.

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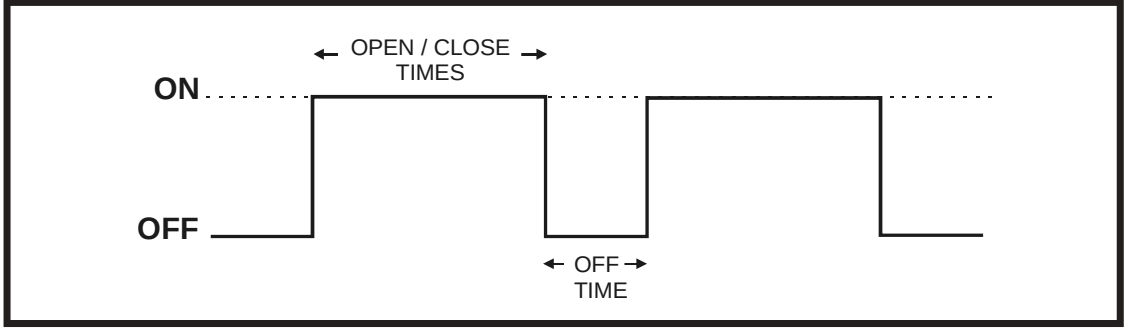
Open Time: when the static pressure exceeds the Hi pressure set point, the curtain opens during this delay. It ranges from 0 to 900 seconds.

Close Time: when the static pressure drops below the Lo pressure set point, the curtain closes during this delay. It ranges from 0 to 900 sec.

Off Time: once the curtain has opened or closed (depending on the situation) it then stops operating during this delay. The Off Time delay ranges from 0 to 900 seconds.

CURTAIN'S TIMER



- Select **"9.Tunnel Curtain"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the tunnel curtain has been enabled during the installation setup (see sec 5.14.3).

- Press the right-arrow key once to select "**1.Set Points**" menu.

- Press the down-arrow key in order to select the "**Open Time**" display. Use the adjustment buttons to adjust the Open Time. Note that this menu only appears if the curtain operates in static pressure mode (see sec 5.14.3).

```
Open At:   .080”WC
Open Time    60sec
Close Time   60sec
Off Time     10sec
```

- Press the down-arrow key in once. The Close Time is selected. Use the adjustment buttons to set the Close Time to the desired value.

- Press the down-arrow key in once. The Off Time is selected. Use the adjustment buttons to set the Off Time to the desired value.

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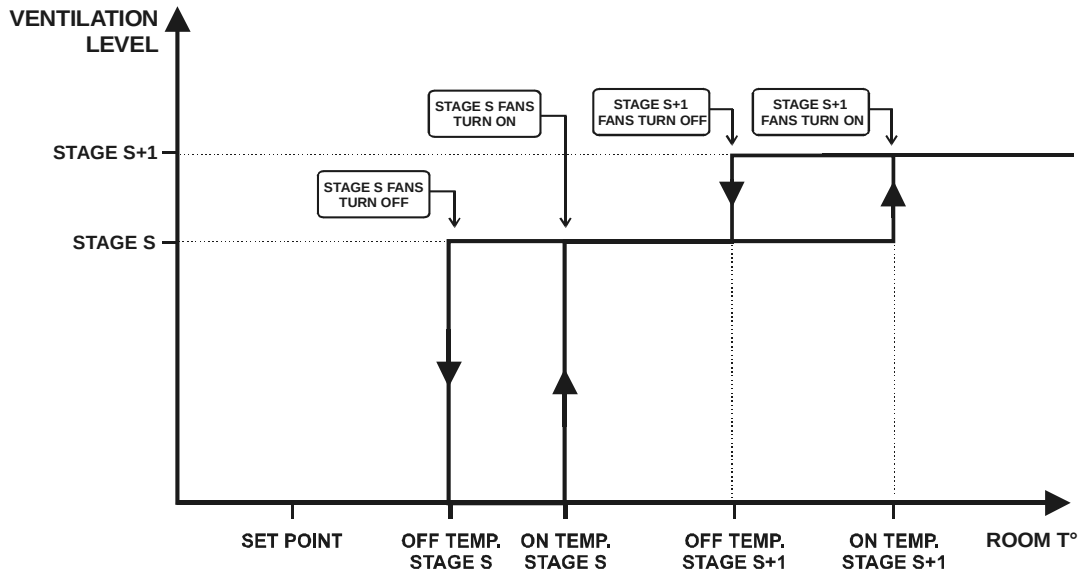
5.7 FAN STAGES SETTINGS

The PP-32 controls up to 16 on-off fan stages. These stages operate in a sequence to increase the level of ventilation as the room temperature rises. Each stage can also activate relays in timer mode. The user defines a start and stop temperature for each stage. When the room reaches the start temperature, the stage is activated. When the room reaches the stop temperature, the stage is deactivated. The following diagram shows how fan stages operate.

OPERATION OF FAN STAGES



Start temperatures are defined with respect to the set point and with respect to each other. This means that when one of these values is adjusted, all the consecutive values are adjusted by the same amount. For example, if the set point is increased by 1°F, the start temperatures for all fan stages will be increased by the same amount. The minimum temperature difference between two start temperatures is 0.5°F.

Start and stop temperatures of all fan stages are set separately for the summer and winter seasons. Refer to sec. 5.2.2 to select the proper season.

The relay assignement for fan stages 1 to 4 differs depending on the selected program. Refer to section 5.2 for further information on the controller's programs and to section 5.14.6 to assign fan stage relays.

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5.7.1 Adjusting Fan Stages' Start/Stop Temperatures

The minimum temperature difference between two consecutive start temperatures is 0.5°F (0.3°C). The stop temperature of a fan stage must always be lower than its start temperature.

Make sure the right season is selected before making any changes in start/stop temperatures of fan stages. The selected season appears beside the start and stop temperatures: (S) for summer or (W) for winter. Refer to sec. 5.2.2 to select the proper season.

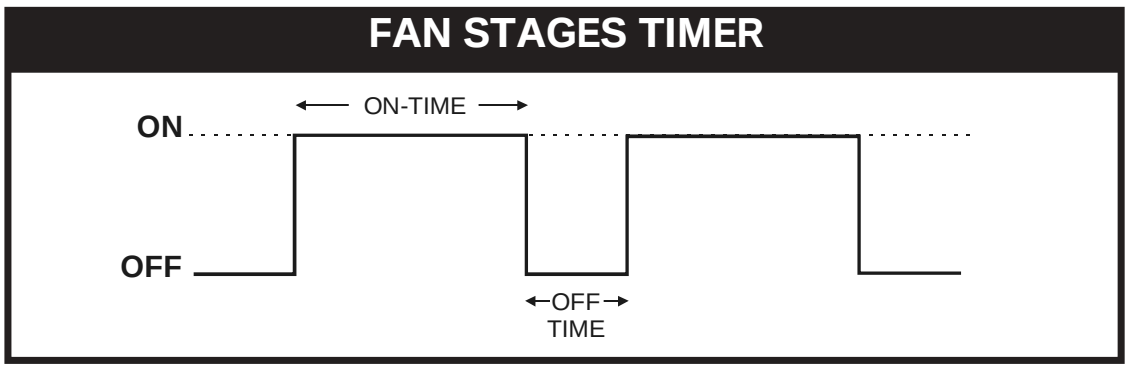
- Select **"10.Temp. Settings"** from the main menu using the navigation buttons then press the right-arrow key.
- Use the down-arrow key to select the on or off temperature of a fan stage that needs to be adjusted.
- Use the adjustment buttons to adjust the start or stop temperature.

```
Stg 1 On    80.5  (S)
Stg 1 Off   80.0  (S)
Stg 2 On    82.0  (S)
Stg 2 Off   80.0  (S)
```

- Proceed in similar fashion for both winter and summer seasons. Refer to sec. 5.2.2 to select a season.

5.7.2 Adjusting Fans Stages' Timer

A fan stage can include certain relays configured to operate in timer mode. This feature may be used to operate cooling devices such as **Kool-Cel Pumps**. The ON and OFF times can be adjusted from 0 to 900 seconds, in increment of 15 seconds. The timer uses operates according to an ON and Off time as follows :



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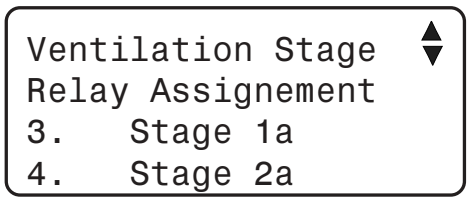
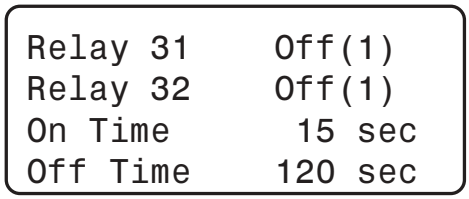
- Set the function to **"17. Fan Settings"** from the main menu. Note that this menu is available only in the installer mode (see sec. 5.14.2).

- Press the right-arrow key once again to select the "**1. Relays**" menu.

- Select the stage that needs to be adjusted by using the navigation buttons then press the right-arrow key (the letter standing beside fan stages 1-4 represents the selected program, when applicable).



- Press the down-arrow key and scroll all relays until the On-Time display is reached.



- Use the adjustment buttons to adjust the On-Time to the desired value.

- Press the down-arrow key once again and use the adjustment buttons to set the Off-Time to the desired value.

- Press the left-arrow key to exit this menu.

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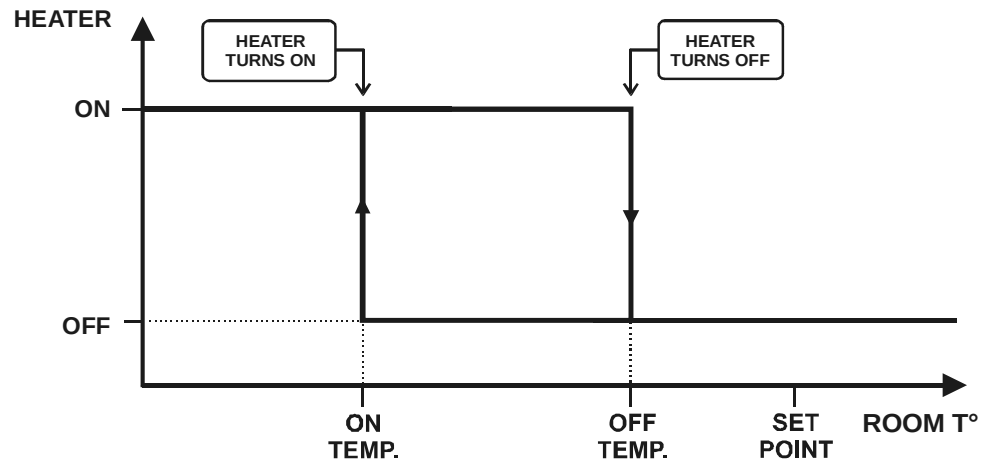
5.8 HEATER SETTINGS

The PP-32 operates up to eight independent heater stages. A start and stop temperature is defined for each heating stage. The stop temperature must be at least 0.5°F (0.3°C) greater than the start temperature for a given heater and the start temperature cannot be greater than the set point. The number of heater stages needed and the sensor assignment for each stage is determined during the installation (see sec. 5.14.3 and 5.14.4). The following diagram shows the operation of an heater stage.

OPERATION OF HEATER STAGES



Start and stop temperatures of all heater stages can be set separately for summer and winter seasons. Refer to sec. 5.2.2 to select the proper season.

- Set the function to **"10. Temp. Settings"** from the main menu using the navigation buttons. The current set point is displayed.
- Press the down-arrow key to select the start or stop temperature of the desired heater stage.

```
Set Point:  70.°F
Start/Stop Temp
Heat 4 On    78.0(S)
Heat 4 Off   79.0(S)
```

- Use the adjustment buttons to set the Start or Stop temperature to the desired value.
- Proceed in similar fashion for both winter and summer seasons. Refer to sec. 5.2.2 to select the proper season.

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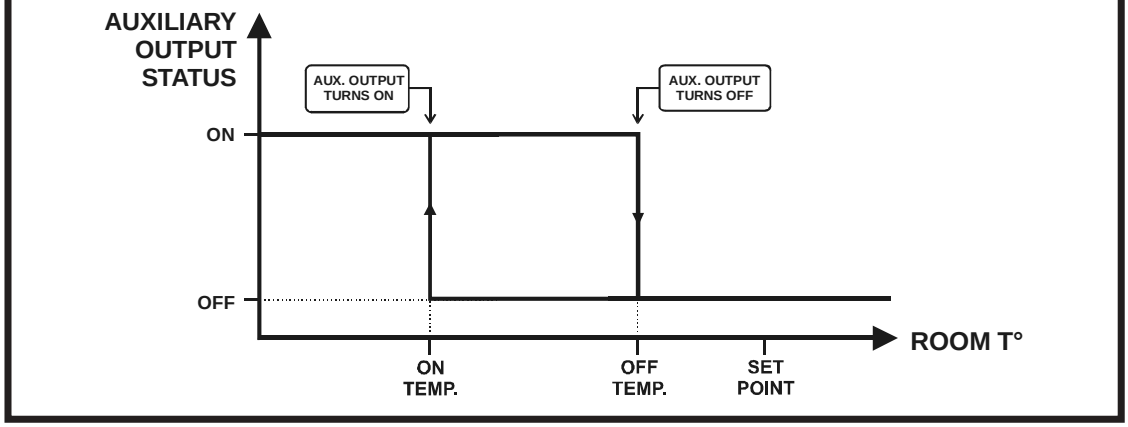
5.9 AUXILIARY OUTPUTS

The PP-32 can control up to two auxiliary outputs. They are used as supplementary outputs for heating or cooling and may be used to control several devices such as chimney dampers, stir fans, lamps, heat mats, etc.

The user must specify if the auxiliary output operates in heating or in cooling mode. In heating mode, the output is activated whenever the temperature decreases below its start temperature. In cooling mode, the output is activated whenever the temperature increases above the start temperature.

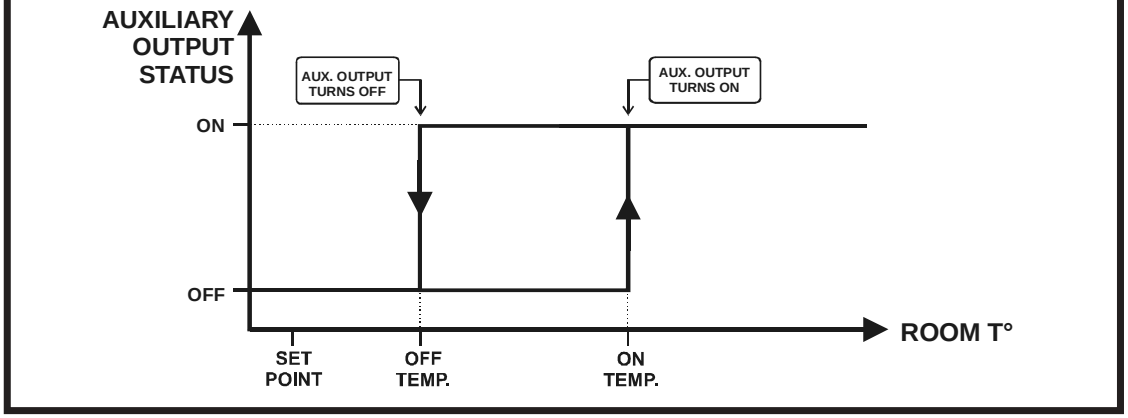
1. In heating mode, the auxiliary output operates below its start temperature:

AUXILIARY OUTPUTS - IN HEATING MODE



2. In cooling mode, the auxiliary output operates above its start temperature:

AUXILIARY OUTPUTS - IN COOLING MODE



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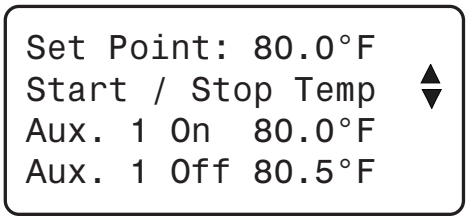
Refer to the installation setup to activate the auxiliary outputs and to select either if they operate in heating or cooling mode (sec. 5.14.3).

Adjusting Start/Stop Temperatures of Auxiliary Outputs

- In **heating mode**, the stop temperature *(Off Temp)* must be at least 0.5°F (0.3°C) greater than the start temperature *(On Temp)*.
- In **cooling mode**, the start temperature *(OnTemp)* must be at least 0.5°F (0.3°C) greater than the stop temperature *(OffTemp)*.

- Set the function to **"10. Temp. Settings"** from the main menu using the navigation buttons the. The current set point is displayed.

- Press the down-arrow key to select the start temperature of the first auxiliary output *(On T°)*. Note that this menu only appears if auxiliary outputs have been enabled during the installation setup (see sec. 5.14.3).



- Use the adjustment buttons to set start temperature to the desired value.

- Press the down-arrow key once. The stop temperature is selected *(Off Temp.)*.

- Use the adjustment buttons to set stop temperature to the desired value.

- Proceed in similar fashion for the other auxiliary output (if applicable).

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5.10 ANIMAL AGE

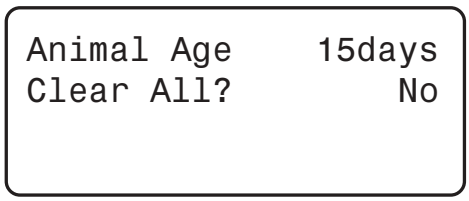
The animal age is used as the reference day to determine the position in curves that are used by the controller (temperature curve, minimum ventilation curve). The controller also refers to the animal age to activate the proper clock output programs. The age can be adjusted from 0 to 450 days.

Note that all histories are cleared once the animal age goes from "OFF" to "1 day", except for the Alarm Log history.

In addition it is now possible to clear all histories without changing the animal age. Refer to section 5.12.1 for further information about the "**Clear All**" function.

Setting the Animal Age

- Set the function to **"12. Animal Age"** from the main menu using the navigation buttons. The current animal age is displayed.



- Use the adjustment buttons to set the age to the desired value.

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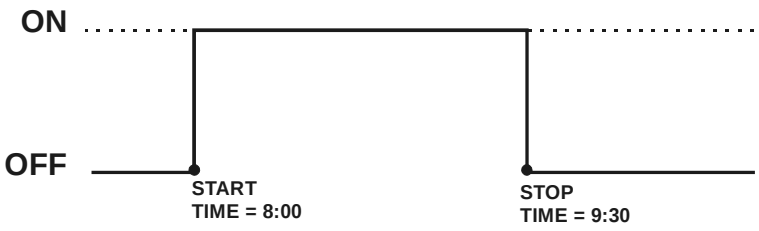
5.11 CLOCK OUTPUTS

The PP-32 has 4 clock outputs to control various devices, using the real-time clock. Refer to the installation setup section to activate the clock outputs (see sec. 5.14.3).

START TIME / STOP TIME DEFINITION



OPERATION OF CLOCK OUTPUTS 1 AND 2 :

The first 2 clock outputs can use up to 8 programs and each program has up to 10 start and stop times. The user determines at what day each program starts being used (this day is directly related to the animal age). When a new program starts, the previous program is deactivated. Refer to section 5.13.3 to enable the proper number of clock programs for clock outputs 1 and 2.

An alarm is set off when a clock program that has not been properly set is activated (this applies to clock programs 2-8). This means that an alarm occurs whenever a clock program that has all the same start and stop times (other than 12:00AM) is activated. In this case,

CLOCK OUTPUTS 1-2

PROGRAM 1	PROGRAM 2	PROGRAM 3	PROGRAM 4	PROGRAM 5	PROGRAM 6	PROGRAM 7	PROGRAM 8
ON / OFF 1	ON / OFF 1	ON / OFF 1	ON / OFF 1	ON / OFF 1	ON / OFF 1	ON / OFF 1	ON / OFF 1
ON / OFF 2	ON / OFF 2	ON / OFF 2	ON / OFF 2	ON / OFF 2	ON / OFF 2	ON / OFF 2	ON / OFF 2
ON / OFF 3	ON / OFF 3	ON / OFF 3	ON / OFF 3	ON / OFF 3	ON / OFF 3	ON / OFF 3	ON / OFF 3
ON / OFF 4	ON / OFF 4	ON / OFF 4	ON / OFF 4	ON / OFF 4	ON / OFF 4	ON / OFF 4	ON / OFF 4
ON / OFF 5	ON / OFF 5	ON / OFF 5	ON / OFF 5	ON / OFF 5	ON / OFF 5	ON / OFF 5	ON / OFF 5
ON / OFF 6	ON / OFF 6	ON / OFF 6	ON / OFF 6	ON / OFF 6	ON / OFF 6	ON / OFF 6	ON / OFF 6
ON / OFF 7	ON / OFF 7	ON / OFF 7	ON / OFF 7	ON / OFF 7	ON / OFF 7	ON / OFF 7	ON / OFF 7
ON / OFF 8	ON / OFF 8	ON / OFF 8	ON / OFF 8	ON / OFF 8	ON / OFF 8	ON / OFF 8	ON / OFF 8
ON / OFF 9	ON / OFF 9	ON / OFF 9	ON / OFF 9	ON / OFF 9	ON / OFF 9	ON / OFF 9	ON / OFF 9
ON / OFF 10	ON / OFF 10	ON / OFF 10	ON / OFF 10	ON / OFF 10	ON / OFF 10	ON / OFF 10	ON / OFF 10

the previous clock program keeps on running until the defective program is corrected.

CLOCK OUTPUTS 3-4

ON / OFF 1
ON / OFF 2
ON / OFF 3
ON / OFF 4
ON / OFF 5
ON / OFF 6
ON / OFF 7
ON / OFF 8
ON / OFF 9
ON / OFF 10

OPERATION OF CLOCK OUTPUTS 3-4 :

Clock outputs 3-4 operate using 10 start and stop times.

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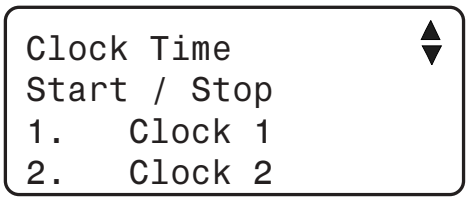
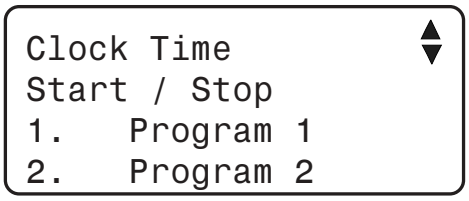
5.11.1 Adjusting Clock Output Start and Stop Times

- Set the function to **"11.Clock Times"** from the main menu using the navigation buttons then press the right-arrow key. This menu is only available if clock outputs have been enabled in the installation setup (see sec. 5.14.3).

- Press the right-arrow key once again to select the "**1.Start/Stop**" menu.

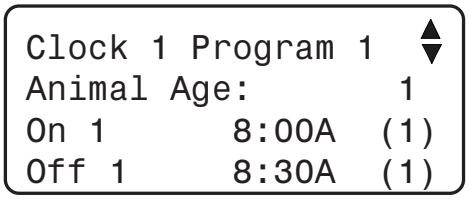


- Use the navigation buttons to select the desired clock output. Press the right-arrow key.



- If you have chosen Clock 1 or Clock 2, select the desired program use the arrow keys to select the proper program then press the right-arrow key.

- Use the arrow keys to select the first start time *(On Time 1)* of the selected clock output.



- Use the adjustment buttons to adjust the first start time *(On Time 1)*.

- Press the down-arrow key. The first off time of the selected clock flashes on the display *(Off Time 1)*.

- Use the adjustment buttons to set the first off time to the desired value.

- Proceed in similar fashion to adjust all 10 start and stop times of all clock outputs.

If all 10 start and stop times are not needed, set the start and stop times of unused cycles to the same value (any value except for 12:00AM). When all start and stop times are set to 12:00AM, the output runs continuously, 24h.

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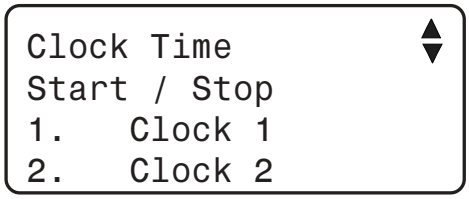
5.11.2 Adjusting Starting Day of Clock Programs

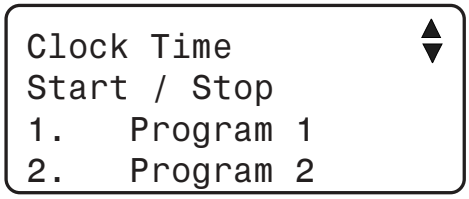
Clock outputs 1 and 2 use up to 8 programs. The user must select the day at which each program starts (this day number is directly related to the animal age). When a new program starts, the previous program is deactivated.

- Set the function to **"11.Clock Times"** from the main menu using the navigation buttons then press the right-arrow key. This menu is only available if clock outputs have been enabled in the installation setup (see sec. 5.14.3).

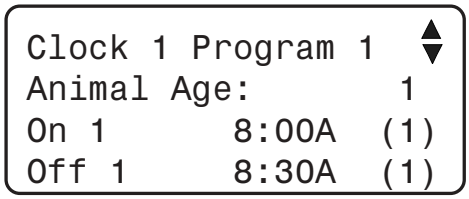
- Press the right-arrow key once again to select the "**1.Start/Stop**" menu.



- Use the navigation buttons to select clock output 1 or 2 then press the right-arrow key.



- Use the navigation buttons to select the desired program then press the right-arrow key. The animal age at which the selected program starts flashes on the display.



- Use the adjustment buttons to set the age at which the selected program will start.

- Proceed in similar fashion to adjust the start age for each program of clock outputs 1 and 2 (if applicable).

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5.12 HISTORY

5.12.1 Resetting Histories

The controller automatically resets all sensor histories when the animal age goes from "*Off*" to "*1day*". Note that this reset doen't clear the Alarm Log history.

The following procedure shows how to clear all histories without having to change the animal age.

- Set the function to **"12.Animal Age"** from the main menu using the navigation buttons.

- Press the down-arrow key once to select the **"Clear All?"** menu.

If the following step is performed from the INSTALLER mode, **the Alarm Log will be lost**. If it is performed from the USER mode, the Alarm history will not be reset. Refer to section 5.14.3 to select the proper mode.

- Press (+) to select *Yes*. The answer is validated after a 10 second delay. The display then returns to *"No"*. Histories are now cleared.

```
Animal Age        Off
Clear All?         No
```

5.12.2 Average Temperature History

The controller has an history in which the minimum and maximum average temperature readings for the past 60 days are logged in.

- Set the function to **"2. Average Temp."** from the main menu using the navigation buttons then press the right-arrow key. The current average room temperature is displayed.

- Press the down-arrow key to scroll the menus. The minimum *(T°L)* and maximum *(T°H)* temperatures for the past 60 days are displayed.

```
5 days ago
T°L  72.3  T°H  74.0
6 days ago
T°L  72.0  T°H  74.3
```


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5.12.3 Individual Temperature Sensors History

The controller has an history in which the minimum and maximum temperature readings of each sensor, for the past 10 days, are logged in.

- Set the function to **"3.Temp. Sensors"** from the main menu using the navigation buttons then press the right-arrow key. Sensors' temperature readings are displayed.

```
2 days ago
T°1L 69.2  T°1H 75.4
T°2L 70.3  T°2H 74.0
T°3L 69.3  T°3H 74.2
```

- Press the down-arrow key to scroll the display. Sensors' Hi and Lo temperature readings are displayed for the past 10 days.

5.12.4 Outside Temperature Sensor History

The controller has an history in which the minimum and maximum temperature readings of the outside temperature sensor, for the past 10 days, are logged in.

- Set the function to **"3.Temp. Sensors"** from the main menu using the navigation buttons then press the right-arrow key. Sensors' temperature readings are displayed.

- Press the down-arrow key to scroll the display. The outside temperature sensors' Hi and Lo temperature readings *(OutL and OutH)* are displayed for the past 10 days.

```
2 days ago
T°1L 69.2  T°1H 75.4
T°2L 70.3  T°2H 74.0
OutL 79.3  OutH 84.7
```

5.12.5 Relative Humidity History

The controller has an history in which the minimum and maximum humidity readings for the past 10 days are logged in.

- Set the function to **"4.R. Humidity"** from the main menu using the navigation buttons then press the right-arrow key. The current humidity level is displayed. This menu is only accessible if a humidity sensor has been installed (see sec. 5.14.3).

```
Min/Max Recorded
RH L  81  RH H   84
Yesterday
RH L  79  RH H   90
```


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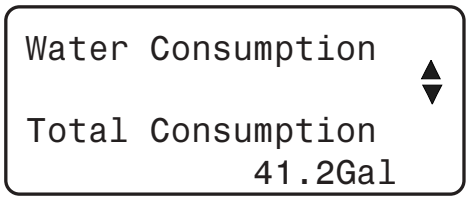
- Use the down-arrow key to scroll the display. Relative humidity's Hi and Lo readings are displayed for the past 10 days.

5.12.6 Water Consumption History

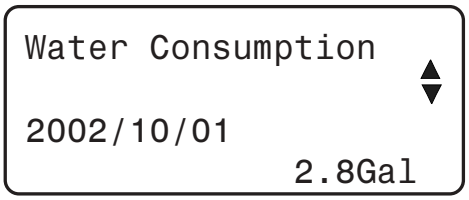
The controller has an history in which the water consumption, for the past 60 days, is logged in. The controller also displays the total water consumption since the last reset.

- Set the function to **"13. Water Consumption"** from the main menu using the navigation buttons then press the right-arrow key. The water consumption of the current day is displayed.

- Press the down-arrow key once. The total water consumption since the last reset is displayed.



- Press the down-arrow key once again. The water consumption history is displayed. Keep pressing the down-arrow key to scroll the display and look at all histories.

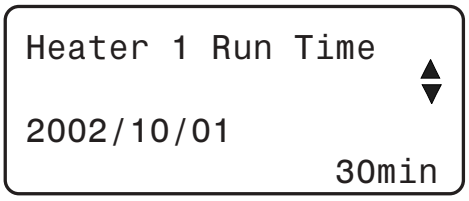


5.12.7 Heater Run Time History

The controller has an history in which the heater run times , for the past 60 days, are logged in. The controller also displays the total run time of heaters since the last reset.

- Set the function to **"14. Heater Run Time"** from the main menu using the navigation buttons then press the right-arrow key.

- Select the desired heater using the navigation buttons then press the right-arrow key. The heater run time for the current day is displayed.



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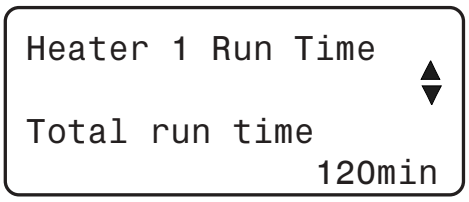
- Press the down-arrow key once. The Use the down-arrow key to scroll the display. The The total heater run time, since the last reset, is displayed.



- Keep pressing the down-arrow key to scroll the display. The Heater Run Time values recorded for the past 60 days are displayed. Keep pressing the down-arrow key to scroll the display and look at all histories.

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5.13 ALARM SETTINGS

5.13.1 Alarm Log

When an alarm occurs, the light next to the alarm button turns on and the alarm is logged along with the time and date. To view alarms in the alarm log, press the alarm button then use the up and down-arrow keys to step through the recorded alarms. Refer to section 5.12.1 to clear the alarm log. A total of 10 alarms can be logged. The alarm conditions are as follows:

Display	Meaning
Low Temp Alarm	Low temperature alarm
High Temp Alarm	High temperature alarm
Low Pressure Alarm	Low Static Pressure Alarm
High Pressure Alarm	High Static Pressure Alarm
Inlet communication	Communication error with the DWR-F-1A module
Relay communication	Communication error with a relay
Program "x" fault, stage "y"	No relay is assigned for stage "y" of program "x".
Clock 1 or 2 fault, Program #"x"	Program "x" of clock output 1 or 2 is not set properly.
Sensor Defect 1-8	Sensor x is defective
Sensor Defect T° Out	Outside temperature sensor is defective

Another alarm situation occurs when power to the PP-32 fails. In this case, the alarm relay is activated. When the alarm relay is activated, the normally open contact (–● ●–) closes.

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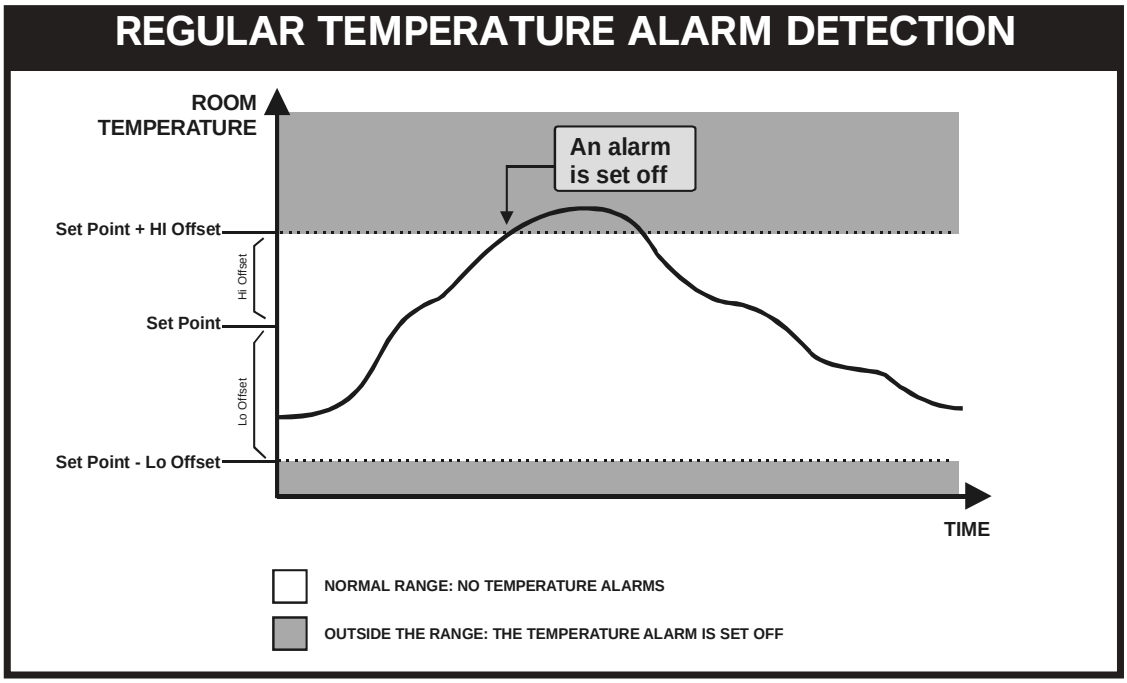
5.13.2 Setting Alarm Limits

The following diagram explains how temperature alarms are detected:



When the average room temperature exceeds the high temperature alarm setting (Set Point + Hi Offset), a high temperature alarm is generated. When the average room temperature drops below the low temperature alarm setting (Set Point - Lo Offset), a low temperature alarm is generated.

The critical temperature is the absolute maximum temperature allowed in the room.

Oustide Temperature Influence on Alarms:

This feature avoids false alarms due to warm weather: the room temperature can exceed the Hi temperature limit in the case where the outside temperature is warm enough. The room temperature must remain equal or lower than: ***Outside T° + Hi Offset + Outside Influence.***

The room temperature must always remain below the critical temperature, no matter what the outside temperature is. The following diagram illustrates this situation:

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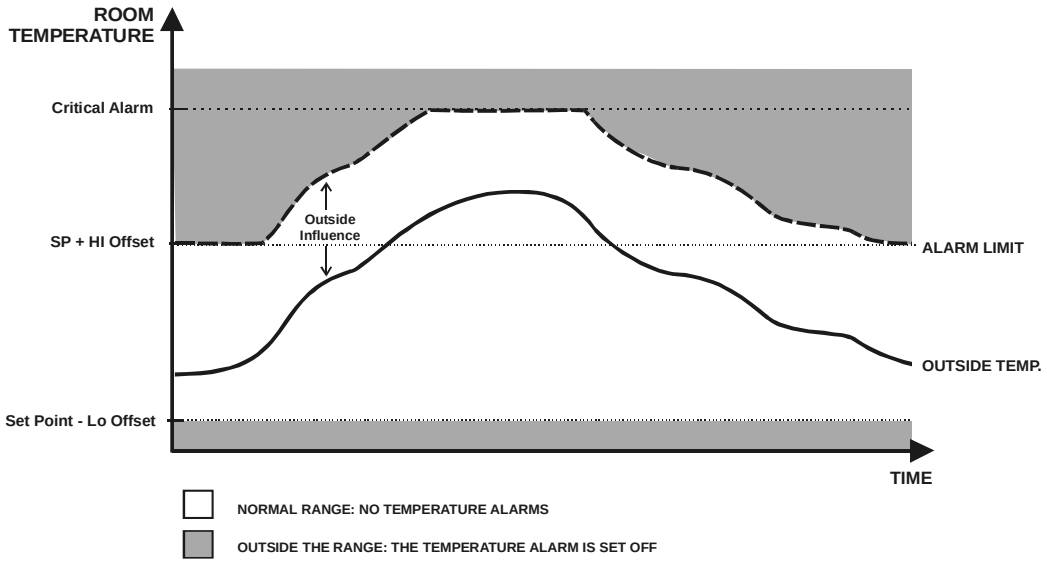
ALARM DETECTION WITH OUTSIDE T° INFLUENCE



5.13.2.1 Adjusting Hi/ Lo Temperature Alarms

The low alarm temperature can be adjusted from 20°F to 0.5°F (11.1 to 0.3°C) below the set point *(Lo Offset)*. The high alarm temperature can be adjusted from 0.5°F to 20°F (0.3 to 11.1°C) above the set point *(Hi Offset)*. The offset is the number of degrees above or below the set point at which an alarm is set off.

- Set the function to **"21.Alarm Limits"** from the main menu using the navigation buttons then press the right-arrow key.
- Press the right-arrow key once again, in to select the **"1.Temperature"** menu. Lo and Hi Offsets are displayed.
- Use the adjustment buttons to set the Lo and Hi offsets to the desired values.

```
Temperature Alarm
Lo Offset T°    10.0
Hi Offset T°    15.0
Critical   95.0°F
```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5.13.2.2 Adjusting Critical Temperature

The critical temperature is the absolute maximum temperature allowed in the room.

- Set the function to **"21.Alarm Limits"** from the main menu using the navigation buttons then press the right-arrow key.
- Press the right-arrow key once again, in to select the **"1.Temperature"** menu.
- Press the down-arrow key in order to select the critical temperature menu.
- Use the adjustment buttons to adjust the critical temperature to the desired value.

```
Temperature Alarm
Lo Offset T°    10.0
Hi Offset T°    15.0
Critical   95.0°F
```

5.13.2.3 Adjusting the Outside Temperature Influence

The outside temperature influence is the number of degrees that are added to the outside temperature to avoid false alarms on warm days. Refer to the previous diagram.

- Set the function to **"21.Alarm Limits"** from the main menu using the navigation buttons then press the right-arrow key.
- Press the right-arrow key once again, in to select the **"1.Temperature"** menu.
- Press the down-arrow key in order to select the "**Out. Influence**" display. Note that this menu only appears if the outside temperature sensor has been enabled during the installation (see sec. 5.14.3).

```
Temperature Alarm
Lo Offset T°    10.0
Hi Offset T°    15.0
Out. Influence   5.0
```

- Use the adjustment buttons to adjust the Outside Temperature Influence to the desired value.

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5.13.2.4 Adjusting Static Pressure Alarms

The controller can generate an alarm if the static pressure drops below the low pressure limit or if it exceeds the high pressure limit. The controller uses a delay before activating the alarm. If the static pressure exceeds the high or low limits for that delay, an alarm is generated.

LO STATIC PRESSURE ALARM:

The user can assign a relay that will be activated when a Low Static Pressure Alarm occurs. This relay may activate a fan output for instance. When this type of alarm occurs, the relay turns on for a 15 minute delay. If the static pressure level is still below the Low Pressure Limit after the delay has elapsed, the relay remains activated for another 15 minutes, up until the pressure level goes back into the normal range once again.

Set the Lo Alarm Limit to *Off* to deactivate this feature.

HI STATIC PRESSURE ALARM:

When a high static pressure alarm occurs, the controller can open both vent doors and the tunnel curtain. The curtain or vent doors open during a user-defined delay *(Open-Time)* and then stay still for a total time of 15 minutes (this time includes the Open-Time). If the pressure level still exceeds the Hi Static Pressure Limit after this delay, the same cycle starts over again, up until the pressure level goes back into the normal range.

Adjusting Hi/Lo Static Pressure Alarm Limits

- Set the function to **"21.Alarm Limits"** from the main menu using the navigation buttons then press the right-arrow key.
- Use the navigation buttons to select "**2.Static Pressure"** then press the right-arrow key.
- Press the right-arrow key once again in order to select the **"1.Hi/Lo limits"** option. The Lo and Hi pressure limits are displayed.
- Use the adjustment buttons to set the Low alarm limit to the desired value.

```
Static Press Alarm
Low Alarm  .015”WC
Hi Alarm   .150”WC
```


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- Press the down-arrow key to select the Hi alarm limit.
- Use the adjustment buttons to set the Hi alarm limit to the desired value.

Note : If you do not want a relay to be turned off in the case of a low static pressure alarm, set the Low Alarm limit to "*Off*" by pressing the down-arrow key.

Adjusting High/Low Delays

- Set the function to **"21.Alarm Limits"** from the main menu using the navigation buttons then press the right-arrow key.
- Use the navigation buttons to select "**2.Static Pressure"** then press the right-arrow key.
- Press the right-arrow key once again in order to select the **"1.Hi/Lo limits"** option. The Lo and Hi pressure limits are displayed.
- Press the down-arrow key in order to select the "**Lo Delay**" display.
- Use the adjustment buttons to set the Lo Pressure Alarm Delay to the desired value.

```
Low Alarm  .030”WC
Hi Alarm   .150”WC
Lo Delay     60sec
Hi Delay    300sec
```

- Press the down-arrow key once again to select the "**Hi Delay**" display.
- Use the adjustment buttons to set the Hi Pressure Alarm Delay to the desired value.

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Adjusting the Open-Time for the Hi Static Pressure Alarm

The Open-Time of the tunnel curtain or vent doors, in case a Hi static pressure alarm occurs, can be adjusted from 0 to 900 sec.

- Set the function to **"21.Alarm Limits"** from the main menu using the navigation buttons.
- Use the navigation buttons to select "**2.Static Pressure"** then press the right-arrow key.
- Press the right-arrow key once again in order to select the **"3.Hi Static Alarm"** option. The opening time of vent doors and of the tunnel curtain are displayed.

```
Hi Static Alarm
Open Vents sec    30
Open Tunnel sec   30
```

- Use the adjustment buttons to adjust vents doors' Open-Time.
- Press the down-arrow key once to select curtain's Open-Time.
- Use the adjustment buttons to adjust curtain's Open-Time.

5.13.3 Resetting the Alam Log

Resetting the alarm log can only be performed from the installer mode.

- Set the function to **"19.Installation"** from the main menu using the navigation buttons then press the right-arrow key. The "**Clear Alarms**" menu is selected. Note that this menu is only accessible from the installer mode (see sec. 5.14.2).
- Use the adjustment buttons to select "Yes", in order to clear the alarm log. The answer is validated after an 8 second delay or when the user exits the menu.

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5.14 INSTALLATION

5.14.1 Step-by-Step Installation Guide

These are the basic steps to start-up your PP-32 controller.

1. Connect the control according to the wiring diagram enclosed with this manual.
2. Turn on the power.
3. Adjust the **Date and Time** (sec. 5.14.5).
4. Step through the **"19. Installation"** menu and answer all questions in order to customize the controller for your particular application (see sec. 5.14.3).
5. Adjust dip switches. Refer to the dip switch table in section 4.2.
6. Assign output relays. The relay assignment may only be performed from the installer mode (see sec. 5.14.2). Refer to section 5.14.6 to assign the following relays:
   - Assign relays for each heater stage.
   - Assign relays for each fan stage;
   - Assign relays for the vent doors, if applicable;
   - Assign relays for the tunnel curtain, if applicable.
   - Assign relays for each clock output, if applicable.
   - Assign relays for each auxiliary output, if applicable.
   - Assign relays for the Low Static Pressure Alarm, if applicable.

7. Sensor assignment (see sec. 5.14.4):
   - Sensors must be assigned for each heating stage. Heater stages use the average temperature of their assigned sensors to operate.
   - Sensors must be assigned to be part of the average room temperature. Fan stages operate according to this average temperature.
   - Sensors must be assigned to each air inlet, in the case where DWR-F-1A modules are used. Inlets use the average temperature of their assigned sensors to operate.

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8. Adjust the temperature set point. This is the target temperature in the room. Refer to section 5.3.

9. Adjust the start/stop temperature of fan stages (see sec. 5.7) and heater stages (see sec. 5.8).

10. Adjust the minimum ventilation cycle settings (see sec. 1.1.1).

11. If inlets operate using DWR-F-1A modules, set the air inlet compensation. This feature helps to reduce temperature differences in the building (see sec. 5.5.1).

12. Adjust all vent door parameters, if applicable (see sec 5.5.2).

13. Adjust all tunnel curtain settings, if applicable (see sec 5.6).

14. Calibrate the water counter, if applicable (see sec. 5.14.7).

15. Enable the desired options to control the humidity level in the barn (see sec. 5.15.3).

16. Adjust and activate the temperature curve (optional). This feature allows the temperature set point to be automatically adjusted over time (see sec. 5.15.1).

17. Adjust and activate the minimum ventilation curve (optional). This feature allows fans' On-Time, in minimum ventilation, to be automatically adjusted over time (see sec. 5.15.2).

18. Adjust start/stop times of each clock output. These outputs allow to operate various devices according to timer cycles (see sec. 5.11).

19. Adjust start/stop temperatures of each auxiliary output. These outputs allow to operate various devices according to the room temperature (see sec. 5.9).

20. Adjust the animal age (see sec. 5.10). To clear previous histories, the animal age must first be set to "Off" and then be changed for "1 day".

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5.14.2 Password Settings

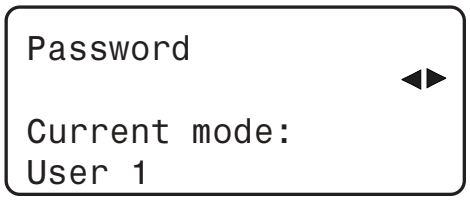
This function allows to identify 2 different user types. It is used to restrict the access to certain parameters. The password is made up of three blocks of two digits, for example: 13 44 21. When a correct password is entered, the current user is identified.

Installer Password: By default, the INSTALLER PASSWORD is set to **"01-01-01"**. The installer mode gives full access to all functions of the PP-32. The controller automatically returns to the user mode after 15 minutes of inactivity. The installer may return to the user mode before that delay by entering the user password. The installer's password can be modified.

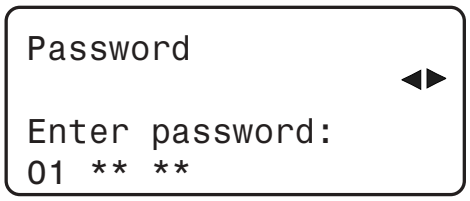
User Password: The user mode gives access to the basic functions of the PP-32. By default this password is set to "**01-02-03**". Some menus will not be accessible from this mode.This password cannot be modified. The control automatically goes back to the user mode after 15 minutes of inactivity.

Entering the Installer's Password:

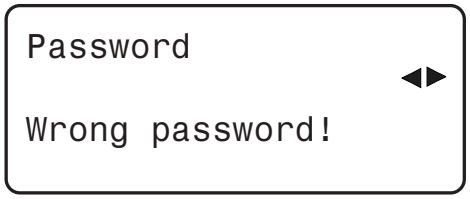
- Set the function to **"22.Password"** from the main menu using the navigation buttons then press the right-arrow key. The current user mode is displayed.



- Press the right-arrow key once again to enter a password. The first two-digit number are flashing. Use the adjustment buttons to set the first number. Press the right-arrow key once, the second two-digit number is selected. Use the adjustment buttons to set the second number. Proceed in similar fashion to set the third two-digit number. Press the right-arrow another time to validate the whole password.



- If the entered password is incorrect, the error message "**Wrong Password**" is displayed.



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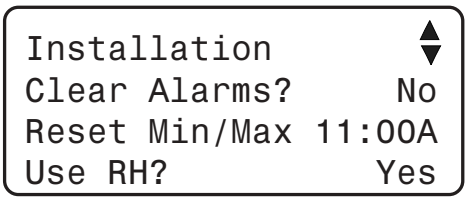
Modifying the Installer's Password

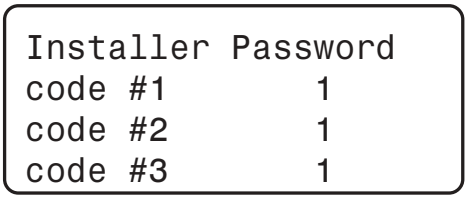
The installer's password must first be entered before being allowed to modify it. Proceed as explained above to enter the installer password (**1-1-1** by default).

Note : The password "**1-2-3**" is reserved for the user mode. Do not use the same number sequence for the installer password.

- Set the function to **"19.Installation"** from the main menu using the navigation buttons. Press the right-arrow key. Note that this menu is only accessible from the installer mode (refer to the previous section to enter the installer's password).



- Press the down-arrow key and scroll the display until you reach the Installer's Password menu.
- Use the adjustment buttons to adjust all three numbers of the installer's password.



- Once the new Installer Password is correctly set, press the left-arrow key to exit this menu.

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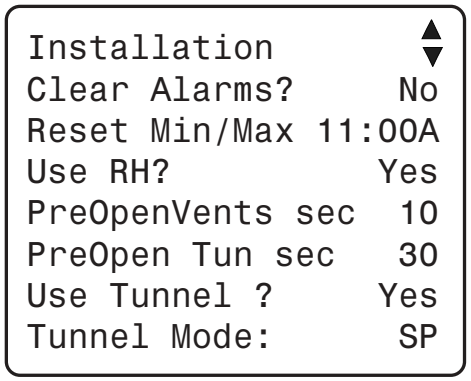
5.14.3 Installation Setup

The following section describes how to customize the controller for your particular application. Normally, this setup needs to be done only once.

Parameters are presented below in the order they appear on the display. Use the adjustment buttons to adjust a parameter value. When you are finished adjusting a parameter, press the down-arrow key to move to the next parameter. The user should step through all the parameters at least once. These parameters are located in the **"19.Installation"** main menu. Note that this menu is only accessible on the installer mode (see sec. 5.14.2).



1. **Clear Alarms:**
   Set to "Yes" to reset the alarm log.

2. **Reset Time:**
   Set the time at which minimum and maximum readings of all sensors are logged into the history.

3. **Use RH?:**
   Set to "Yes" if a humidity sensor is connected to the controller.

4. **Pre-Open Vent Door Delay:**
   Set the pre-opening delay of vent doors to the desired value. This delay can be adjusted from 0 to 60 seconds. Note that this menu only appears if the static pressure sensor is enabled on #8 below

5. **Pre-Open Tunnel Delay:**
   Set the pre-opening delay of the tunnel curtain to the desired value. This delay can be adjusted from 0 to 30 seconds. Note that this menu only appears if the tunnel is enabled on #6 below.

6. **Use Tunnel ?:**
   Set to "Yes" to enable the tunnel ventilation mode.

7. **Tunnel Mode:**
   Select either the tunnel curtain is controlled in timer mode *(Timer)* or by the static pressure level *(SP)*. This menu only appears if the tunnel is enabled on #6 above.

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8. Use Static Pressure ?
Set to "Yes" to activate the static pressure sensor.

9. Static Pressure Set 2.
Select whether the activation of the second group of static pressure set points is related to a specific stage *(Stage)* or to the outside temperature *(Out T°)*. Refer to section 5.5.2 for further information on this feature.

```
Use Stat. pres?  Yes
Static Set. 2  Stage
# Inlets          12
# Auxiliary Out.   2
Aux. 1 Mode:    Heat
Aux. 2 Mode:    Cool
# Fan Stages      16
# Stg Programs   abc
# Heater Stages    8
```

10. # of Inlets:
Select the proper number of air inlets. Each air inlet is related to a DWR-F-1A module. Note that this menu only appears if the static pressure sensor is deactivated on #8 above. Up to 12 air inlet can be activated.

11. # of Auxiliary Outputs
Select the proper number of auxiliary outputs.

12. Auxiliary Output Mode
Select whether auxiliary outputs 1 and 2 operate in Heating or in Cooling mode. Up to 2 auxiliary outputs can be activated.

13. # of Fan Stages
Set the number of fan stages to the desired value. Up to 16 fan stages can be activated.

14. # of Stage Programs
Select the number of stage programs that will be used by the controller. Up to 4 programs can be selected:
None = 1 program only, ***ab*** = 2 programs,
abc = 3 programs, ***abcd*** = 4 programs

15. # of Heater Stages
Set the number of heater stages to the desired value. Up to 8 heater stages can be activated.

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16. # of Clock Outputs:

Set the number of clock outputs to the desired value. Up to 8 clock outputs can be activated.

17. # of Clock Programs for Clock Outputs 1 & 2 :

Set the number of programs for clock outputs 1 & 2. Up to 8 programs can be activated for the first 2 clock outputs.

```
# Clocks            4
# Clock 1 Prog      8
# Clock 2 Prog      8
# Sensors           8
Use Out. Temp?    Yes
Contrast   70%
Installer Password
code #1         1
code #2         1
code #3         1
```

18. # of Sensors :

Select the number of temperature sensors in the room. Up to 8 sensors can be used.

19. Use Outside Temperature Sensor ?

Set to "Yes" if an outside temperature sensor is connected to the controller.

20. Installer Password

Set the 3 two-digit numbers of the installer's password to the desired value.

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5.14.4 Sensor Assignment

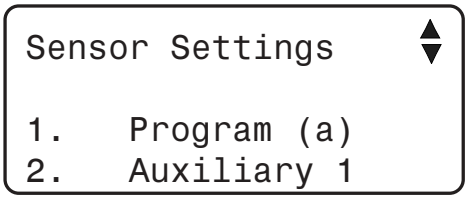
5.14.4.1 Assigning Sensors to the Room T° and Fan Stages

The controller uses the average reading of activated sensors to calculate the room temperature. Fan stages use this temperature to operate.

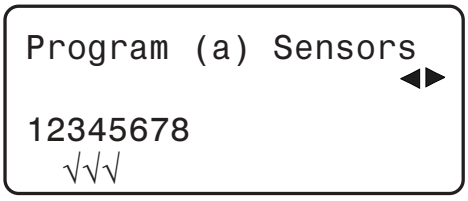
The selection of sensors that are used to determine the average room temperature differs depending on the selected program. Therefore, the user must make a separate sensor assignment for each program in use. Note also that sensor assignment can only be done from the installer mode (see sec. 5.14.2).

- Set the function to **"17.Fan Settings"** from the main menu using the navigation buttons. Note that this menu is only available in the installer mode (see sec. 5.14.2).

- Press the down-arrow key once to select "**2.Sensors**" menu then press the right-arrow key.



- Press the right-arrow key once to select "**1.Program (x)**" or "**1.Sensor Selection**" menu (depending if many programs are activated). Sensors that have been activated during the installation are displayed (see sec. 5.14.3).



- Use the right and left-arrow keys to select the desired sensor. When the item is flashing, press (+) to activate the sensor or (-) to deactivate it. **The selected sensors are used to calculate the average room temperature into the selected program.**

- Proceed in similar fashion to activate the proper sensors for each program. Refer to sec. 5.2 to select another program.

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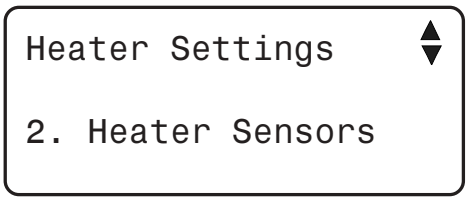
5.14.4.2 Assigning Sensors to Heater Stages

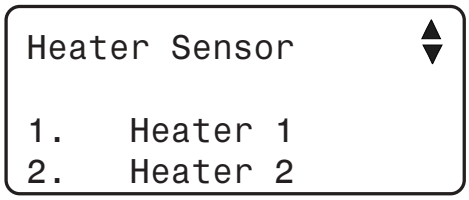
Heater stages use the average temperature of their assigned sensors to operate. The assignment of heater stages is common to all programs and can only be set in the installer mode (see sec. 5.14.2). Select sensors that are used for the operation of each heater stage as follows:

- Set the function to **"16.Heater Settings"** from the main menu using the navigation buttons. Note that this menu is only available in the installer mode (see sec. 5.14.2).

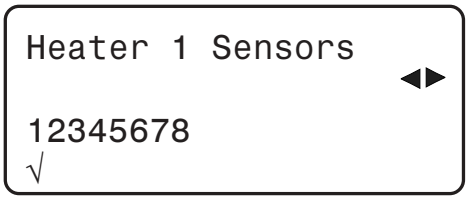
- Press the down-arrow key once to select "**2.Heater Sensors**" menu then press the right-arrow key.



- Use the navigation buttons to select the desired heater stage then press the right-arrow key. Sensors that have been activated during the installation are displayed (see sec. 5.14.3).



- Use the right and left-arrow keys to select the desired sensor. When the item is flashing, press (+) to activate the sensor or (-) to deactivate it.



5.14.4.3 Assigning Sensors to Air Inlets

Air inlets use the average temperature of their assigned sensors to operate. Select the proper sensors of each air inlet as follows:

- Select **"8.Inlet Settings"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available if the static pressure sensor is disabled and if inlets have been activated during the installation setup (see sec. 5.14.3).

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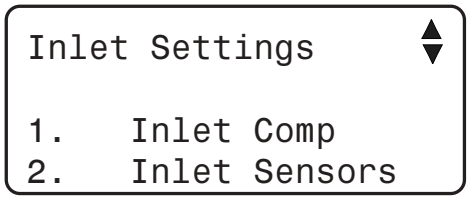
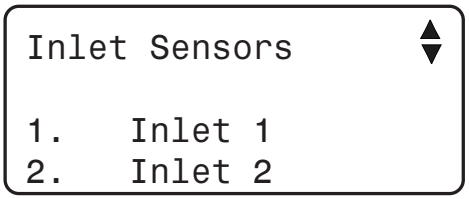
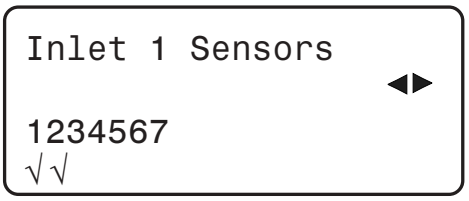
- Select **"2.Inlet Sensors"** then press the right-arrow key. This option is only available in the installer mode (see sec. 5.14.2).



- Use the navigation buttons to select the desired inlet then press the right-arrow key . Sensors that have been activated during the installation are displayed (see sec. 5.14.3).



- Use the right and left-arrow keys to select the desired sensor. When the item is flashing, press (+) to activate the sensor or (-) to deactivate it.



- Proceed in similar fashion to assign sensors to each air inlet in use.

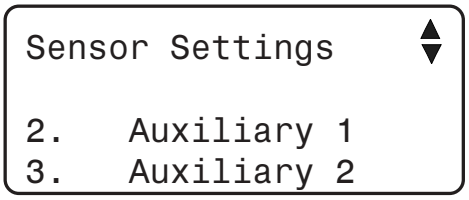
5.14.4.4 Assigning Sensors to Auxiliary Outputs

Auxiliary outputs use the average temperature of their assigned sensors to operate. This parameter is common to all programs and can only be set in the installer mode (see sec. 5.14.2). Select sensors that are used for the operation of each auxiliary output as follows:

- Set the function to **"17.Fan Settings"** from the main menu using the navigation buttons. Note that this menu is only available in the installer mode (see sec. 5.14.2).

- Press the down-arrow key once to select "**2.Sensors**" menu then press the right-arrow key.

- Use the navigation buttons to select "**2.Auxiliary 1**" or "**3.Auxiliary 2**" menu. Sensors that have been activated during the installation are displayed (see sec. 5.14.3).



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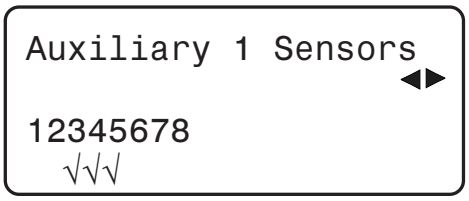
- Use the right and left-arrow keys to select the desired sensor. When the item is flashing, press (+) to activate the sensor or (-) to deactivate it.



- Proceed in similar fashion to assign sensors to the second auxiliary output, if applicable.

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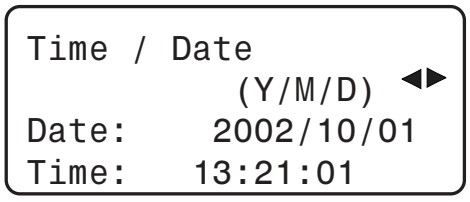
5.14.5 Setting Time and Date

- Set the function to **"20.Time / Date"** from the main menu using the navigation buttons. Press the right-arrow key. The current time and date are displayed.

- Press the right-arrow key once. The year is selected. Use the adjustment buttons to set the year. Press the right-arrow key once again, the month is selected. Use the adjustment buttons to set the month. Press the right-arrow key. The day is selected. Use the adjustment buttons to set the day to the proper value.



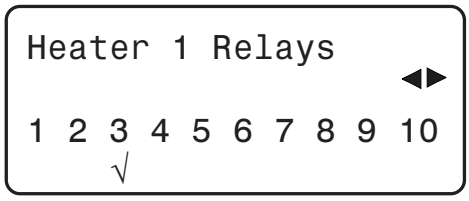
- Press the right-arrow key once again, hours are selected. Use the adjustment buttons to set the hours. Press the right-arrow key. Minutes are selected. Use the adjustment buttons to set the minutes. Press the right-arrow key. Seconds are selected. Use the adjustment buttons to adjust the seconds.

- Press the left-arrow several times, in order to exit this menu.

5.14.6 Relay Assignment

The PP-32 controller has 32 integrated ON/OFF relays. The mapping between the stages and relays is determined by the user. **Fill out the template at the end of this manual to map the relays before assigning them from the front panel.** Note that relay assignment can only be done in the installer mode (see sec 5.14.2).

Relays with a mark underneath are assigned to the selected output. Use the right and left-arrow keys to scroll the display and select the desired relay.



HINT: Pressing the UP or DOWN arrow keys acts as a page-up & page-down function. This makes it easier to step through the relays.

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RELAY ASSIGNMENT EXAMPLE

(an empty template is available at the end of this manual)

OUTPUT/ RELAY #	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Heater Stage 8																																
Heater Stage 7																																
Heater Stage 6																																
Heater Stage 5	x	x	x	x	x																											
Heater Stage 4	x	x	x	x																												
Heater Stage 3	x	x	x																													
Heater Stage 2	x	x																														
Heater Stage 1	x																															
Cooling Stage 1 (a)						x																										
Cooling Stage 1 (b)						x													x	x												
Cooling Stage 1 (c)																																
Cooling Stage 1 (d)																																
Cooling Stage 2 (a)						x	x																									
Cooling Stage 2 (b)						x	x												x	x												
Cooling Stage 2 (c)																																
Cooling Stage 2 (d)																																
Cooling Stage 3 (a)						x	x	x																								
Cooling Stage 3 (b)						x	x	x											x	x												
Cooling Stage 3 (c)																																
Cooling Stage 3 (d)																																
Cooling Stage 4 (a)						x	x	x	x																							
Cooling Stage 4 (b)						x	x	x	x										x	x												
Cooling Stage 4 (c)																																
Cooling Stage 4 (d)																																
Cooling Stage 5						x	x	x	x	x							T		x	x												
Cooling Stage 6						x	x	x	x	x	x						T		x	x												
Cooling Stage 7						x	x	x	x	x	x	x					T		x	x												
Cooling Stage 8																																
Cooling Stage 9																																
Cooling Stage 10																																
Cooling Stage 11																																
Cooling Stage 12																																
Cooling Stage 13																																
Cooling Stage 14																																
Cooling Stage 15																																
Cooling Stage 16																																
Vent Doors Open															x																	
Vent Doors Close														x																		
Curtain Opens																																x
Curtain Closes																															x	
Clock Output 1																					x											
Clock Output 2																						x										
Clock Output 3																							x									
Clock Output 4																								x								
Auxiliary Output 1																									x							
Auxiliary Output 2																										x						
Lo Static P. Alarm																											x					
Lo Static P. Fans					x	x													x	x												

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5.14.6.1 Assigning Fan Stages' Relays

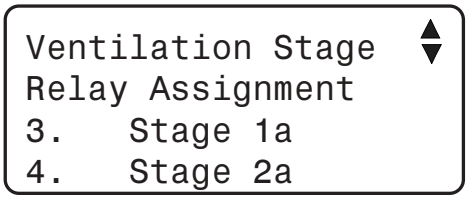
Ventilation stages 1 to 4 use a separate relay assignment for each progam in use. Refer to sec. 5.2 to select the proper program.

MAKE SURE EVERY FAN STAGE HAS RELAYS ASSIGNED TO IT!
An alarm is set off whenever a fan stage, that doesn't activate any relay, is activated. In this case, all relays of the previous fan stage are copied into this stage.

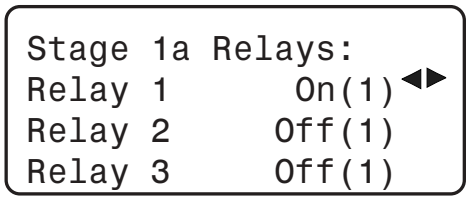
- Set the function to **"17.Fan Settings"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available in the installer mode (see sec. 5.14.2).

- Press the right-arrow key once again to select the "**1.Relays**" menu.

- Use the adjustment buttons to select the proper fan stage then press the right-arrow key. The letter that stands beside stages 1-4 corresponds to the current program in use (if applicable).



- Use the up and down-arrow keys to select the desired relay. When the item is flashing, press (+) to activate the relay or (−) to deactivate it.



- Proceed in similar fashion to assign relays for each fan stage.

TIMER RELAYS ON FAN STAGES:

The user can configure certain relays to operate in timer mode for cooling while other relays operate in ON/OFF mode. For example, a **Kool-Cel Pump** can operate according a timer mode, using a fan stage output. The Kool-Cel Pump will then operate while fan stages continue running at the same time. Timer relays can only be set on fan stage outputs. **Refer to section 5.7.2 to set the timers' ON and OFF time settings.**

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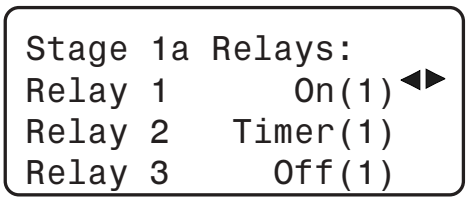
To assign relays on timer mode, proceed as described above and use the adjustment buttons to select the "**Timer**" option.



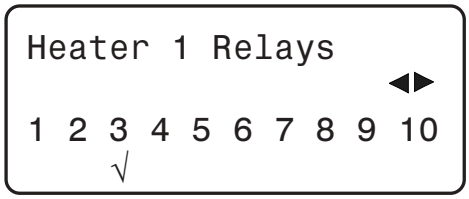
5.14.6.2 Assigning Heater Stages' Relays

- Set the function to **"16.Heater Settings"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available in the installer mode (see sec. 5.14.2).

- Press the right-arrow key once again to select the "**1.Relays**" menu.

- Use the navigation buttons to select the desired heater stage then press the right-arrow key.

- Use the right and left-arrow keys to select the desired relay. When the item is flashing, press (+) to activate the relay or (-) to deactivate it.



- Proceed in similar fashion to assign relay(s) for each heater stage.

5.14.6.3 Assigning Relays to Vent Doors

Relays 13-14, 15-16, 29-30 and 31-32 have specially been designed for vent doors, air inlets or tunnel curtain. It is strongly recommend to use these relays to open/close these devices: this prevents activating the OPEN and CLOSE relays, by inadvertence, at the same time.

ASSIGNING VENT DOORS OPEN / CLOSE RELAYS:

- Set the function to **"8.Vent Doors"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available in the installer mode (see sec. 5.14.2) and if vent doors have been enabled during the installation setup (see sec 5.14.3).

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- Use the navigation buttons to select the "**2. Relay Settings**" menu then press the right-arrow key.

- Use the navigation buttons to select the "**1.Open Relay**" or "**2. Close Relay**" menu then press the right-arrow key.

- Use the right and left-arrow keys to select the desired relay. When the item is flashing, press (+) to activate the relay or (-) to deactivate it.

5.14.6.4 Assigning Relays to the Tunnel Curtain

Relays 13-14, 15-16, 29-30 and 31-32 have specially been designed for vent doors, air inlets or tunnel curtain. It is strongly recommend to use these relays to open/close these devices: this prevents activating the OPEN and CLOSE relays, by inadvertence, at the same time.

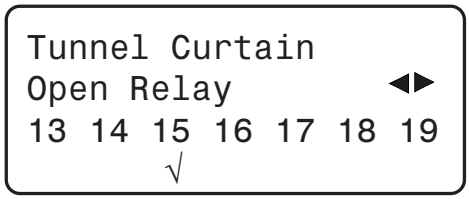
ASSIGNING CURTAIN'S OPEN / CLOSE RELAYS:

- Set the function to **"9.Tunnel Curtain"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available in the installer mode (see sec 5.14.2) and if the tunnel curtain has been enabled during the installation setup (see sec. 5.14.3).

- Use the navigation buttons to select the "**2. Relay Settings**" menu then press the right-arrow key.

- Use the navigation buttons to select the "**1.Open Relay**" or "**2. Close Relay**" menu then press the right-arrow key.

- Use the right and left-arrow keys to select the desired relay. When the item is flashing, press (+) to activate the relay or (-) to deactivate it.



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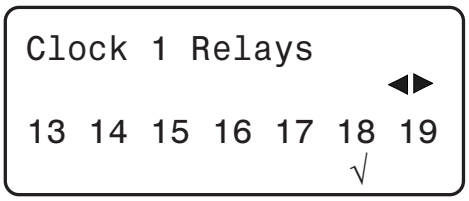
5.14.6.5 Assigning Relays to Clock Outputs

- Set the function to **"11.Clock Times"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available in the installer mode (see sec. 5.14.2) and if clock outputs have been enabled during the installation setup (see sec. 5.14.3).

- Use the navigation buttons to select the "**2. Clock Relays**" menu then press the right-arrow key.

- Use the navigation buttons to select the desired clock output then press the right-arrow key.

- Use the right and left-arrow keys to select the desired relay. When the item is flashing, press (+) to activate the relay or (-) to deactivate it.



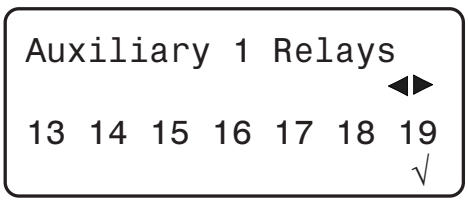
5.14.6.6 Assigning Relays to Auxiliary Outputs

- Set the function to **"17.Fan Settings"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu is only available in the installer mode (see sec. 5.14.2) and if auxiliary outputs have been enabled during the installation setup (see sec. 5.14.3).

- Press the right-arrow key to select the "**1.Relays**" menu.

- Use the navigation buttons to select the desired auxiliary output then press the right-arrow key.

- Use the right and left-arrow keys to select the desired relay. When the item is flashing, press (+) to activate the relay or (-) to deactivate it.



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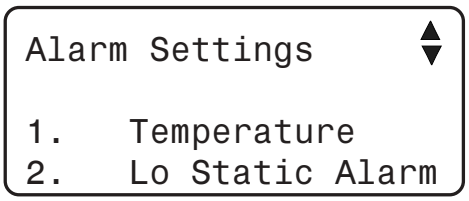
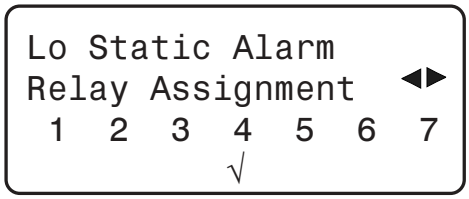
5.14.6.7 Assigning Relays for the Lo Static Pressure Alarm

This relay is activated if a low static pressure alarm occurs. Refer to sec. 5.13.2 to activate/deactivate the low static pressure alarm.

- Set the function to **"21.Alarm Limits"** from the main menu using the navigation buttons then press the right-arrow key.



- Use the navigation buttons to select "**2.Static Pressure"** then press the right-arrow key. Note that this menu is only accessible if the static pressure sensor has been enabled in the installation setup (see sec. 5.14.3).



- Use the navigation buttons to select the "**2. Lo Static Alarm**" menu then press the right-arrow key.

- Use the right and left-arrow keys to select the desired relay. When the item is flashing, press (+) to activate the relay or (-) to deactivate it.

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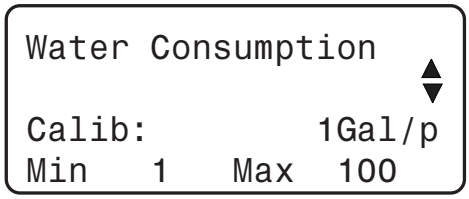
5.14.7 Calibrating the Water Counter

The PP-32 provides a pulse input to monitor the water consumption. The user must enter the water flow per pulse, it can be adjusted from 1 to 100 gallons per pulse.

- Set the function to **"13. Water Consumption"** from the main menu then press the right-arrow key. The water consumption of the current day is displayed.
- Press the up-arrow key once. The water flow per pulse is displayed.
- Use the adjustment buttons to set the water flow per pulse to the desired value.



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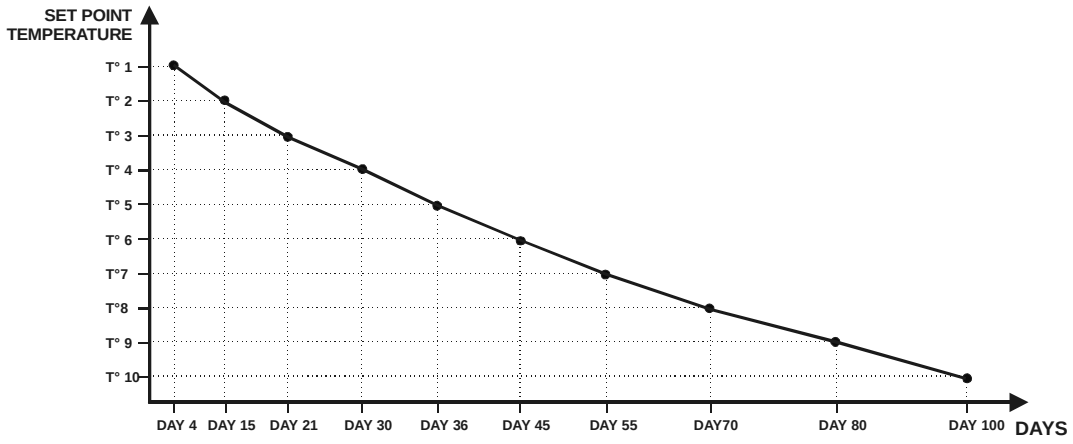
5.15 ADVANCED SETTINGS

5.15.1 Setting the Temperature Curve

The user can define a temperature curve to adjust the set point automatically over a given time period.

A curve is defined using up to 10 points. Each point specifies a day number and a set point for that day. The animal age defines the current day number that is used by the curve. Once the points of the curve are defined, the curve must be activated. The controller will change the temperature set point every hour in a linear fashion between consecutive points of the curve. When the last point of the curve is reached, the temperature set point for that day is maintained until the animal is set back to 0 *(Off)*.

TEMPERATURE CURVE



NOTES:

i) All ten points of the curve must be specified. If ten points are not needed, repeat the last temperature value for each unnecessary point.

ii) Certain restrictions apply to reduce the risk of errors:

- The highest possible day number is 450.
- Decreasing day numbers are not allowed.
- Increasing temperatures are not allowed.

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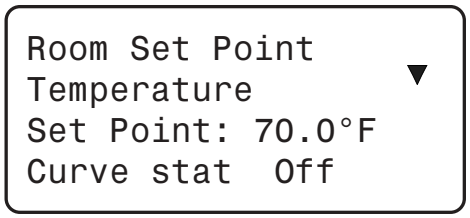
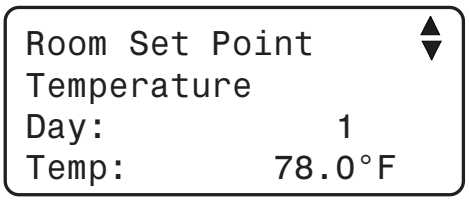
Note that the temperature curve must be turned off to adjust its points and days. Use the down-arrow key to scroll each point of the curve. The curve status then flashes on the display. Use the adjustment buttons to turn it Off.

- Set the function to **"6.Room Set Point"** from the main menu then press the right-arrow key. The current set point and the curve status are displayed.



- Press the down-arrow key once. The first day, corresponding to the first point of the curve flashes on the display.



- Use the adjustment buttons and set the first day of the curve to the desired value.
- Press the down-arrow key once again. The temperature for the first point of the curve flashes on the display.
- Use the adjustment buttons to adjust the temperature for the first point of the curve to the desired value.
- Press the down-arrow key to display and adjust all other points of the curve.
- Once they are all properly set, press the down-arrow key. The curve state flashes on the display. Press (+) to activate the curve.

NOTE: All ten points of the curve must be specified. If ten points are not needed, repeat the last temperature value for each unnecessary point.

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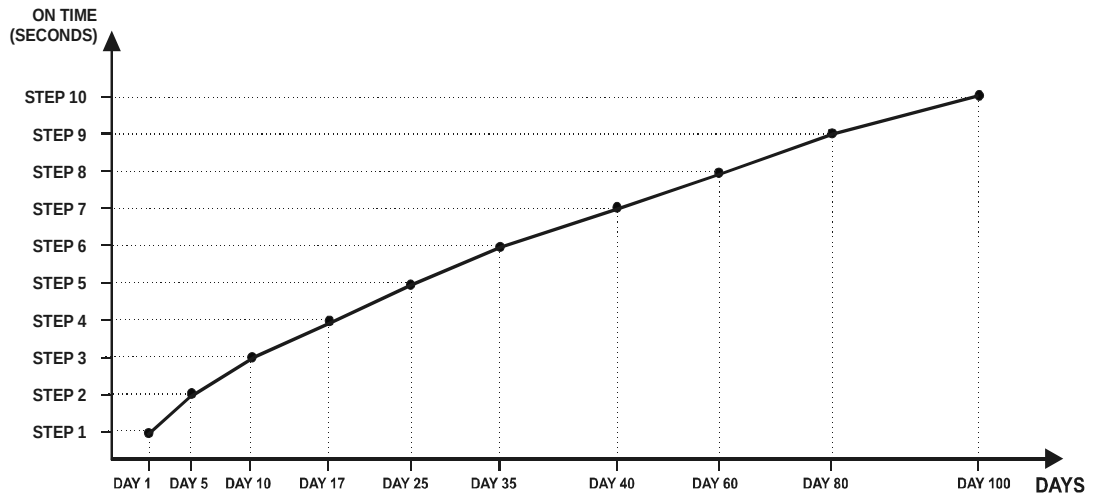
5.15.2 Setting the Minimum Ventilation Curve

Fans' On-Time, in minimum ventilation, can automatically be adjusted over a given period of time, by using the minimum ventilation curve.

The On-Time changes using 10 steps. Each step specifies a day number and an On-Time value for that day. The animal age defines the current day number used by the curve. Once the 10 steps are defined, the curve must then be activated. The controller changes the On-Time, in minimum ventilation, every hour in a linear fashion between consecutive steps of the ramping curve. When the last step is reached, the fans' On-Time for that day is maintained until the animal age is set back to Off.

MINIMUM VENTILATION CURVE



NOTES:

i) All ten points of the curve must be specified. If ten points are not needed, repeat the last On-Time value for each unnecessary point.

ii) Certain restrictions apply to reduce the risk of errors:

- The highest possible day number is 450.
- Decreasing day numbers are not allowed.
- Decreasing On-Times are not allowed.

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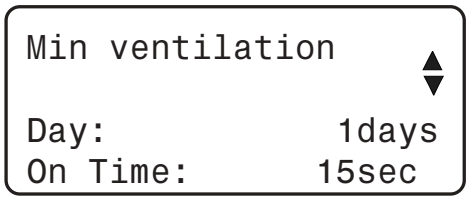
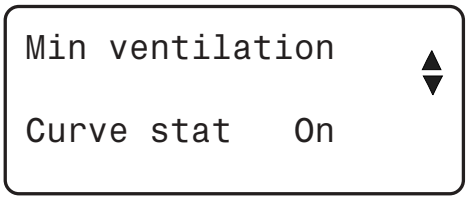
Note that the minimum ventilation curve must be turned off to adjust its points and days. Use the down-arrow key to scroll each point of the curve. Then the curve status then flashes on the display. Use the adjustment buttons to turn it Off.

- Set the function to **"7.Min Ventilation"** from the main menu then press the right-arrow key.
- Use the adjustment buttons to select the "**1.On Time/ Curve**" menu. The current On-Time and the curve status are displayed.
- Press the down-arrow key once. The first day that corresponds to the first point of the curve, flashes on the display.



- Use the adjustment buttons to set the first day to the desired value.
- Press the down-arrow key once again. The On-Time for the first point is displayed.
- Use the adjustment buttons to adjust the On-Time to the desired value.
- Press the down-arrow key to display and adjust all other points of the curve.
- Once they are all properly set, press the down-arrow key. The curve state flashes on the display. Press (+) to activate the curve.



NOTE: All ten points of the curve must be specified. If you don't need ten different points, repeat the last On-Time for each unnecessary point of the curve.

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5.15.3 Humidity Control

If a humidity sensor is being used, the PP-32 has three mechanisms to compensate for a high humidity level :

1. The humidity level can be decreased by increasing the fans' on time during minimum ventilation cycles. Set Dipswitch #7 to ON to activate this function;

2. Kool-Cels are shut off whenever the relative humidity is too high (this applies to fan stage outputs that are using a timer relay). Set Dipswitch #5 to ON to activate this function ;

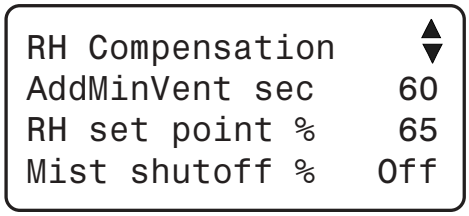
3. Heaters are activated in timer mode whenever the relative humidity is too high. Set Dipswitch #6 to ON to activate this function;

5.15.3.1 Adjusting Relative Humidity Set Point

- Set the function to **"18.RH Compensation"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu only appears if the relative humidity sensor has been enabled during the installation setup (see sec. 5.14.3).

- Use the navigation buttons to select the relative humidity set point *(RH Set Point)* display.

- Use the adjustment buttons to adjust the relative humidity set point to the desired value.



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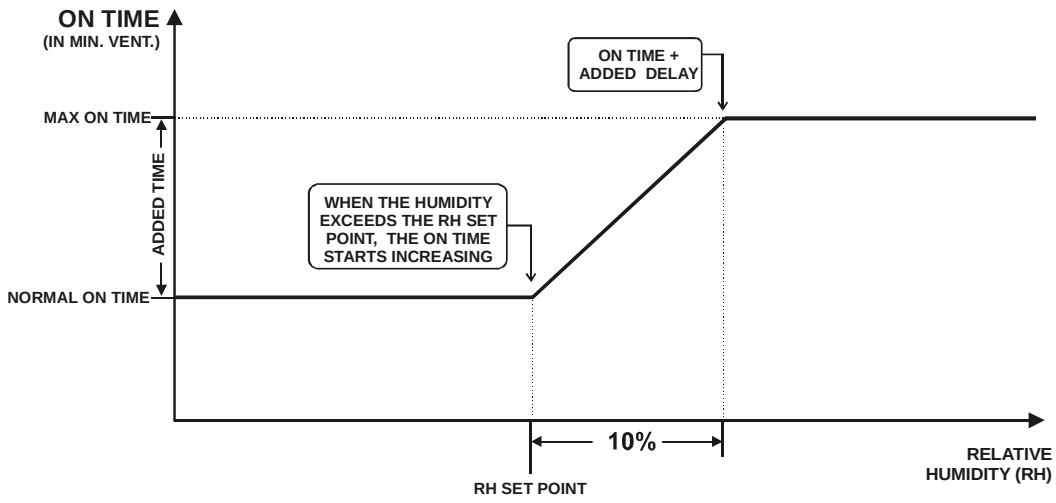
5.15.3.2 RH Compensation on Minimum Ventilation

When the humidity level reaches the RH set point + 10%, the On-Time portion of the minimum ventilation cycle is increased by an amount ranging from 0 to 900 seconds. Set the dipswitch #7 to ON to activate this function.

HUMIDITY COMPENSATION ON MIN. VENTILATION



- Set the function to **"18.RH Compensation"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu only appears if the relative humidity sensor has been enabled during the installation setup (see sec. 5.14.3).

- Use the adjustment buttons to set the time that will be added to the minimum ventilation's On-Time when the humidity level reaches the Humidity Set Point + 10% *(Add Min Vent sec)*. Note that this menu only appears if dipswitch #7 is turned ON.

```
RH Compensation      ▲▼
Add Min Vent sec  30
RH set point %    65
Mist shutoff %   Off
```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5.15.3.3 Adjusting Mist or Kool-Cel Shutoff

When the humidity level is too high, Kool-Cel or mist units are shut off to avoid increasing the humidity level any further. This means that the fan stage outputs that operates in timer mode stop operating whenever the humidity level exceeds the mist shutoff limit. This limit ranges from 25% to 100% (Off) of humidity. Set the dipswitch #5 to ON to activate this function.

- Set the function to **"18.RH Compensation"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu only appears if the relative humidity sensor has been enabled during the installation setup (see sec. 5.14.3).

- Use the navigation buttons in order to select the "**Mist Shutoff**" display. Note that this menu only appears if dipswitch #5 is turned ON.

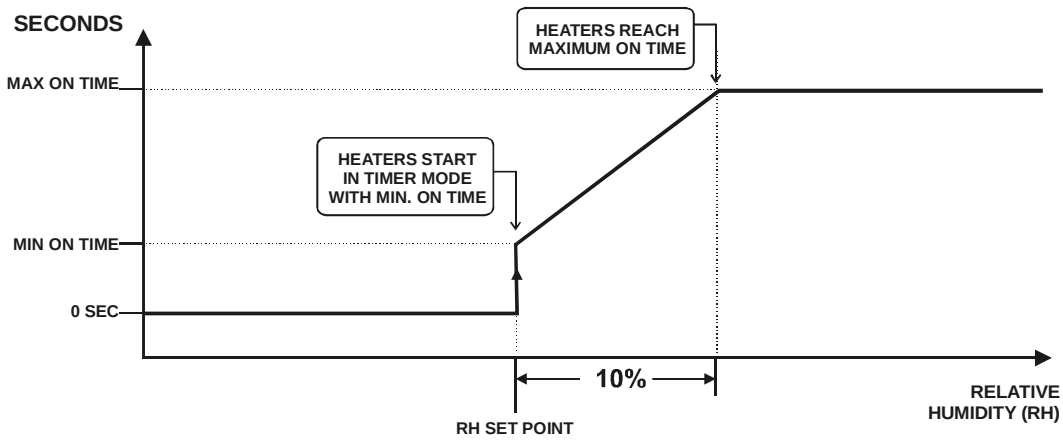
```
RH Compensation      ▲▼
Add Min Vent         30
RH set point %       65
Mist shutoff %       90
```

- Use the adjustment buttons to set the mist shutoff humidity level to the desired value.

5.15.3.4 Adjusting Heater Timer Cycle

Heaters can be activated in timer mode to compensate for a high level of humidity. As the humidity level increases, the heaters' On-Time increases proportionally to compensate for the change. Heaters reach their

HUMIDITY COMPENSATION ON HEATERS



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full On-Time when the humidity is at or above RH Set Point + 10% as shown below. The cycle time can be adjusted from 0 to 900 seconds. Set the dipswitch #6 to ON to use this function.

- Set the function to **"18.RH Compensation"** from the main menu using the navigation buttons then press the right-arrow key. Note that this menu only appears if the relative humidity sensor has been enabled during the installation setup (see sec. 5.14.3).

- Use the navigation buttons in order to select the "**Heater On time**" display. Note that this menu only appears if dipswitch #6 is turned ON.

- Use the adjustment buttons to set the Heater's On-Time to the desired value.

```
RH set point %    65
Mist shutoff %   Off
Heater On time   Off
Heater Off time    0
```

- Press the down-arrow key once to select the "**Heater Off time**" display.

- Use the adjustment buttons to set the Heater's Off-Time to the desired value.

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5.15.4 Calibrating Sensors

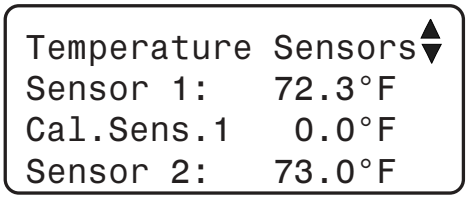
The reading of each sensor can be slightly adjusted by the user in order to obtain the most accurate and uniform readings of all sensors. The calibration of sensors can only be preformed in the installer mode (see sec. 5.14.2).

5.15.4.1 Calibrating Room and Outside T° Sensors

The reading of each temperature sensor can adjusted by an amount of ±3°F (±1.7°C).

- Set the function to **"3.Temp. Sensors"** from the main menu using the navigation buttons. Sensors' temperature readings are displayed.

- Use the down-arrow key to select the calibration menu of a room temperature sensor or of the outside temperature sensor *(Cal.Sens.x or Cal.Out)*. Note that these menus are only displayed in the installer mode (see sec. 5.14.2).



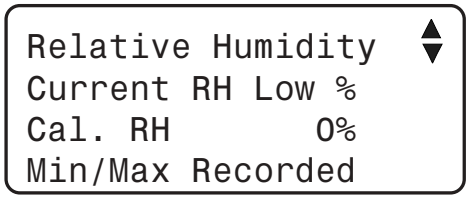
- Use the adjustment buttons to set the temperature that will be added or removed from all readings of the selected sensor.

5.15.4.2 Calibrating the Relative Humidity Sensor

The reading of the humidity sensor can adjusted by an amount of ±3%.

- Set the function to **"4.R. Humidity"** from the main menu using the navigation buttons then press the right-arrow key. The current relative humidity level is displayed. Note that this menu is only accessible if a humidity sensor has been enabled (see sec. 5.14.3).

- Press the down-arrow key once in order to select the calibration menu of the humidity sensor "**Cal. RH**". Note that this menu is only displayed in the installer mode (see sec. 5.14.2).



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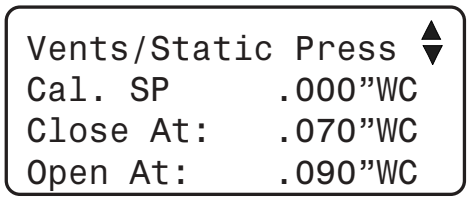
- Use the adjustment buttons to set the humidity level that will be added or removed from all readings of the humidity sensor.

5.15.4.3 Calibrating the Static Pressure Level

The reading of the static pressure level can adjusted by an amount of ± 0.030"WC (± 7Pa).

- Select **"8.Vents/Static P"** from the main menu using the navigation buttons then press the right-arrow key. The calibration menu flashes on the display "**Cal. SP**". Note that this menu is only available if the static pressure sensor has been enabled during the installation setup and in the installer mode (see sec. 5.14.2 and 5.14.3).



- Use the adjustment buttons to set the humidity level that will be added or removed from all readings of the humidity sensor.

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5.15.5 Test Mode

A test mode allows you to simulate temperature changes and verify the controller's performance. In test mode, the temperature sensor inputs are turned off, allowing the user to change the temperature used by the controller to operate the stages. The controller operates as before using the new temperature settings.

Adjusting Room Temperature

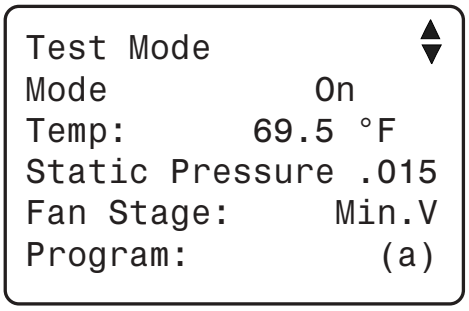
When the room temperature is adjusted, the controller bypasses the temperature sensor inputs and uses the new value as a reference. The test mode is deactivated after 15 minutes of inactivity.

- Set the function to **"23.Test Mode"** from the main menu using the navigation buttons then press the right-arrow key. The On/Off status of the test mode displayed.

- Press (+) to activate the test mode.

- Press the down-arrow key to select the room temperature.

- Use the adjustment buttons to set the room temperature to the desired value.



- The controller then displays the fan stage that is activated, in accordance with the selected temperature. It also displays the current program in use and the static pressure readings (if a static pressure sensor is used). These values are displayed as readings, they cannot be modified.

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6. TECHNICAL SPECIFICATIONS

Type	PP-32
Main supply fuse F1	3A, fast-blow
Mains supply/frequency	115/230 Vac , 50/60Hz
OUT1 to OUT4	0-10Vdc, 10mA max.
14Vdc output	14 Vdc ± 10%, regulated, 1A max.
14Vdc output fuse F2	1A max, fast-blow
Alarm contact	10mA to 2A, 24 Vac or dc max.
Housing	NEMA 4X, IP54, plastic casing, IEC 529, UL-508-4X
Operating temperature	32 to 140°F (0 to 40°C)
Storage temperature	5 to 104°F (-15 to 50°C)
Ambient relative humidity	max. 95%

The room temperature where the controller is located MUST ALWAYS REMAIN BETWEEN 32° AND 104°F (0° AND 40°C).

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7. FACTORY SETTINGS

PARAMETER		FACTORY SETTING	RANGE OF VALUES
Temperature Set Point		80.0°F (26.7°C)	32 to 120°F (0 to 48.9°C)
Animal Age		OFF	1 to 450 days
Minimum Ventilation	On Time	30sec	0 to 900s
	Cycle Time	300sec	0 to 900s
Tunnel Ventilation	First Tunnel Stage	5	3-16
	Minimum Age	0	1 to 450 days
	Curtain Open/Close Times	30sec	0 to 15 minutes, in increments of 5 seconds
	Total Run Time	2min	0 to 15 minutes, in increments of 5 seconds
	Pre Open Tunnel Delay	30sec	0 to 30seconds
Vent Doors	High Pressure Set Point (Open At)	0.080"WC (19.5Pa)	0.005 to 0.200"WC (1.3 to 49.8Pa)
	Low Pressure Set Point (Close At)	0.050"WC (12.5Pa)	0 to 0.200"WC (0 to 49.8Pa)
	Opening Time	60sec	0 to 900seconds
	Closing Time	60sec	0 to 900seconds
	Off Time	10sec	0 to 900seconds
	Pre Open Vent Delay	10sec	0 to 60seconds
	Stage Level for Closing Vent Doors	None	First Tunnel Stage to Fan stage number
	Static Pressure Alarm Delay	Lo 600sec Hi 300sec	0 to 900seconds
Alarms	High Alarm Temperature	15.0°F (8.3°C)	0.5 to 35°F (0.3 to 19.4°C) above the set point
	Low Alarm Temperature	10.0°F (5.6°C)	0.5 to 20°F (0.3 to 11.1°C) below the set point
	Critical Temperature	95°F (35°C)	0.5°F(0.3°C) above the set point to 120°F (48.9°C)
	High Pressure Alarm	0.150"WC (37.4Pa)	0 to 0.400"WC (0 to 100Pa)
	Low Pressure Alarm	0.015"WC (3.7Pa)	0 to 0.395"WC (0 to 98.5Pa)
Program Selection	Season	Summer	Summer or Winter
	# of programs	1	1 to 4

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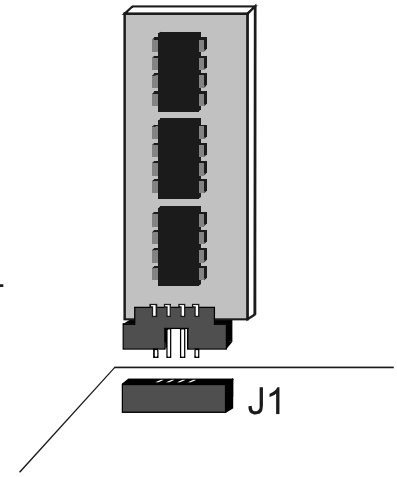
8. USING THE CONFIGURATION MODULE

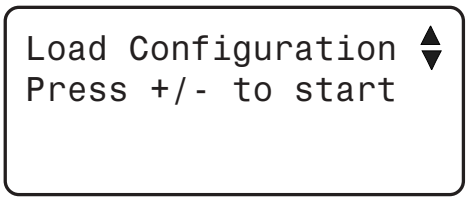
8.1 Loading a Configuration



Loading a Configuration from the Configuration Module into the PP-32 Controller:

1- Position the configuration module on the J1 connector, at the top left corner of the board, with the components facing DOWN.

2- Simultaneously press the up and down-arrow keys during a 5 second delay. The following message is displayed : "**Load Configuration Press + /- to start"**.



3- Simultaneously press the + and- push buttons (+) (-) . The configuration starts to load. Wait until it is completely loaded.

4- Once the configuration has reached 100%, press the up and down-arrow keys once again simultaneously to exit this menu.

5- The new configuration is now loaded. Remove the configuration module from the connector.

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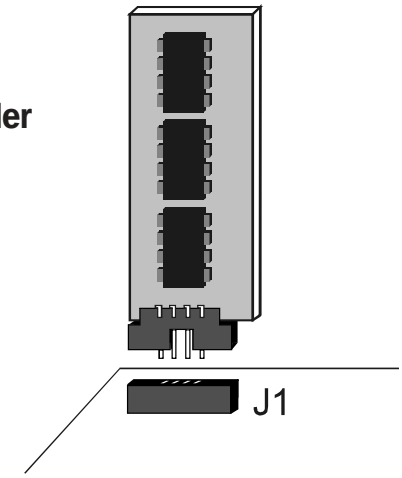
8.2 Saving a Configuration



Saving a Configuration from the PP-32 Controller into the Configuration Module:

1- Place the configuration module on the J1 connector, at the top left corner of the board, with the components facing DOWN.

2- Simultaneously press the up and down-arrow keys ⇧ ⇩ during a 5 second delay. The following message is displayed : " **Load Configuration Press + /- to start**".

```
Load Configuration ▲▼
Press +/- to start
```

3 - Press the up-arrow key once. The following message is displayed: "**Save Configuration Press + /- to start**".

```
Save Configuration ▲▼
Press +/- to start
```

4- Simultaneously press the + and - push buttons (+) (−). The configuration starts to save. Wait until it is completely saved.

5- Once the configuration has reached 100%, press the up and down-arrow keys ⇧ ⇩ once again to exit this menu.

6- The new configuration is now saved on the configuration module. Remove the configuration module from the connector.

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9. INSTALLATION REPORT

CONTACT INFORMATION

CLIENT INFORMATION

NAME:

ADDRESS:

CITY:

TEL.:

FAX:

INSTALLER INFORMATION

NAME:

ADDRESS:

CITY:

TEL.:

FAX:

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SENSOR ASSIGNMENT TEMPLATE (see sec. 5.14.4)

Note : each program (a, b, c and d) has its own sensor assignement

SENSOR ASSIGNEMENT		
OUTPUTS	**DESCRIPTION**	**SENSORS**
Room T° (a)	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Room T° (b)	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Room T° (c)	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Room T° (d)	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Heater 1	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Heater 2	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Heater 3	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Heater 4	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Heater 5	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Heater 6	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Heater 7	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Auxiliary 1	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Auxiliary 2	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 1	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 2	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 3	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 4	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 5	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 6	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 7	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 8	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 9	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 10	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 11	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐
Inlet 12	_____	1☐ 2☐ 3☐ 4☐ 5☐ 6☐ 7☐ 8☐

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INSTALLATION SETUP TEMPLATE (see sec. 5.14.3)

INSTALLATION SETUP	
Parameter	Setting
Reset Min/Max	____ : ____
Relative humidity sensor	❑ YES ❑ NO
Pre-Open vents delay	_____ (0 to 60 sec.)
Pre-Open tunnel delay	_____ (0 to 30 sec.)
Use Tunnel ?	❑ YES ❑ NO
Tunnel Mode	❑ TIMER ❑ STATIC P.
Use static pressure sensor?	❑ YES ❑ NO
Static Set. 2	❑ STAGE ❑ OUTSIDE T°
Number of air inlets	_____ (0 to 12)
Number of auxiliary outputs	❑ 1 ❑ 2
Auxiliary output 1 Mode	❑ HEATING ❑ COOLING
Auxiliary output 2 Mode	❑ HEATING ❑ COOLING
Number of fan stages	_____ (2 to 16)
Number of stage programs	❑ NONE ❑ ab ❑ abc ❑ abcd
Number of heater stages	_____ (0 to 8)
Number of clocks	_____ (0 to 4)
# of programs for clock 1	_____ (1 to 8)
# of programs for clock 2	_____ (1 to 8)
Number of sensors	_____ (1 to 8)
Use outside temperature?	❑ YES ❑ NO OUTSIDE T° INFLUENCE ON ALARMS _____ °F
Contrast	_____ (0 to 100%)
Installer password code	__ __ __

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RELAY ASSIGNMENT TEMPLATE (see sec. 5.14.6)

PROCEDURE

1- Write down the description of each relay.

2- Put an "**X**" to assign ON/OFF relays or a "**T**" for relays that operate in timer mode.

RELAY ASSIGNEMENT EXAMPLE

OUTPUT/ RELAY #	5 Kool-Cel	6 Exhaust Fan 1	7 Exhaust Fan 2	8 Exhaust Fan 3
Cooling Stage 1		X	X	
Cooling Stage 2		X	X	X
Cooling Stage 3	T	X	X	X

In minimum vent. : Exhaust Fans 1 and 2 operates according to the minimum ventilation timer (minimum ventilation cycles run stage 1 fans in timer mode).

At cooling stage 1 : Exhaust Fans 1 and 2 run continuously;

At cooling stage 2: Exhaust Fans 1, 2 and 3 run continuously.

At cooling stage 3: Exhaust Fans 1, 2 and 3 run continuously and the Kool-Cel is activated in timer mode.

Each controller program uses a separate relay assignment for cooling stages 1 to 4 (program a, b, c or d).

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OUTPUT/ RELAY #	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Heater Stage 8																																
Heater Stage 7																																
Heater Stage 6																																
Heater Stage 5																																
Heater Stage 4																																
Heater Stage 3																																
Heater Stage 2																																
Heater Stage 1																																
Cooling Stage 1 (a)																																
Cooling Stage 1 (b)																																
Cooling Stage 1 (c)																																
Cooling Stage 1 (d)																																
Cooling Stage 2 (a)																																
Cooling Stage 2 (b)																																
Cooling Stage 2 (c)																																
Cooling Stage 2 (d)																																
Cooling Stage 3 (a)																																
Cooling Stage 3 (b)																																
Cooling Stage 3 (c)																																
Cooling Stage 3 (d)																																
Cooling Stage 4 (a)																																
Cooling Stage 4 (b)																																
Cooling Stage 4 (c)																																
Cooling Stage 4 (d)																																
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Cooling Stage 9																																
Cooling Stage 10																																
Cooling Stage 11																																
Cooling Stage 12																																
Cooling Stage 13																																
Cooling Stage 14																																
Cooling Stage 15																																
Cooling Stage 16																																
Vent Doors Open																																
Vent Doors Close																																
Curtain Opens																																
Curtain Closes																																
Clock Output 1																																
Clock Output 2																																
Clock Output 3																																
Clock Output 4																																
Auxiliary Output 1																																
Auxiliary Output 2																																
Lo Static P. Alarm																																
Lo Static P. Fans																																

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10. INDEX

A

Age see Animal age
Air inlets see inlets
Alarms
- Alarm connection 12
- Alarm limits 53–58
- Alarm log 52
  - Resetting the alarm log 48, 58, 63
- Clock program alarm 45
- Critical temperature alarms 53
- Static pressure alarms 56
  - Assigning relays for Lo SP alarm 76
  - Deactivating LO pressure alarm 56
- Temperature alarms 54
  - Critical temperature alarm 55
  - Outside influence on T° alarms 55

Animal age
- Minimum age before tunnel ventilation 34
- Setting the animal age 44

Arrow keys 10
Assignment of relays see relays
Assignment of sensors see Sensors
Auxiliary outputs
- Activating auxiliary outputs 64
- Adjusting auxiliary output settings 42–43
- Assigning relays to auxiliary outputs 75
- Assigning sensors to auxiliary outputs 68–69

Average temperature see Temperature

B

Buttons 10

C

Calibration
- Calibrating the water counter 77
- Sensors' calibration 86–87

Celsius degrees 14
Clock
- Selecting time units 14
- Setting time and date 70

Clock outputs
- Activating clock outputs 65
- Activating clock programs 65
- Adjusting clock output settings 45–47
- Assigning relays to clock outputs 75

Compensation
- Air inlet compensation 22
- Humidity compensation 82–85

Configuration module 91–92
Connections 11
- Alarm connection 12
- Precautions 6
- Technical specifications 89

Controller
- Connections 11
- Factory settings 90
- Front panel 9
- Installation setup 63
- Location of the controls 9
- Main features 7
- Model number 6
- Mounting instructions 11
- Serial number 6
- Step-by-step installation 59–60
- Technical specifications 89

Critical temperature see Temperature
Curtains see Tunnel ventilation
Curves
- Minimum ventilation curve
  - Adjusting the minimum ventilation curve 80
  - Deactivating the min. vent. curve 19
- Temperature curve
  - Adjusting the temperature curve 78
  - Deactivating the temperature curve 18

D

Date
- Setting time and date 70

Dip switches 14
Display
- LCD display 10
- LED display 10

DWR-F-1A see also Inlets
- Activating air inlets 64
- Setting DWR-F-1A's ID numbers 13, 21

E

Electrical specifications 89
Endwall ventilation see Tunnel ventilation

F

Factory settings 90
Fahrenheit degrees 14
Fans
- Fan stages
  - Activating fan stages 64
  - Adjusting fan stages 38–40
  - Assigning relays to fan stages 72
  - Assigning sensors to fan stages 66
  - Timer relay on fan stages 39, 72
- Fans' On-Time in minimum ventilation 15

G

Gallon units 14

H

Heaters
- Activating heater stages 64
- Assigning relays to heater stages 73
- Assigning sensors to heater stages 67
- Heater stages' settings 41
- History of heater run times 50–51
- R. humidity compensation using heaters 84

History 48–51
- Clearing histories 44, 46, 48

Hot keys 10
Humidity see Relative humidity

I

Identification numbers 13, 21
Inches of water units 14
Inlets
- Activating air inlets 64
- Adjusting inlet settings 21–22

Downloaded from www.Manualslib.com manuals search engine

Assigning sensors to air inlets 67
Inlet compenation 22
Inlets' operation 21
Installation
Installation report templates 93–96
Installation setup 63–65
Installation setup template 95
Step by step installation 59–60
Installer password 61

K

Keys see also buttons
Shortcut keys 10
Kool-Cel pump
Adjusting Kool-Cel timer 39
Assigning Kool-Cel relays 72
Kool-Cel shutoff 84

L

LCD display 10
Led display 10
Limits
Alarm limits see also Alarms 53–58
Litre units 14
Loading a configuration 91
Logs see History

M

Memory stick see Configuration module
Minimum ventilation
Adjusting minimum ventilation's settings 19–20
Fans' On-Time in minimum ventilation 15
Minimum ventilation curve 80
Relative humidity compensation on min. vent 83
Mist
Adjusting mist timer 39
Assigning mist relays 72
Mist shutoff 84
Modules
Air inlet modules see also DWR-F-1A 13
Mounting instructions 11

N

Navigation buttons 10

O

Options
Installation options 63–65
Outside Temperature see Temperature

P

Parameters
Adjusting a parameter 10
Pascal units 14
Password
Changing the installer's password 62
Password settings 61–62
Potentiometer control see DWR-F-1A
Pre-opening the tunnel see Tunnel ventilation
Pre-opening vents see Vent doors
Pressure units 14
Probes see also Sensors
Programs
Activating programs 64
Clock programs 45, 65
Program selection 16
Season selection 16
Viewing the program currently in use 15
Pump see Kool-Cel pump

R

Ramping see Curves
Relative humidity
Activating the relative humidity sensor 63
Calibrating the relative humidity sensor 86
History of humidity readings 49
Humidity set point 82
Relative humidity compensation 82–85
Viewing the current humidity level 15
Relays
Relay assignment 70–76
Relay assignment template 96
Timer relays on fan stages 39, 72
Report 93–96
Reset
Reset time 63
Resetting histories 48
Resetting the alarm log 58
RH see Relative humidity
Room temperature see temperature 66

S

Saving a configuration 92
Seasons
Selecting a season 16
Sensors
Activating temperature sensors 65
Calibrating sensors 86–87
Connecting sensors 11
Current sensor readings 15
Extending a sensor 12
Identify a defective sensor 12
Outside T° sensor see Temperature
Relative humidity sensor see Relative humidity
Sensor assignment 66–69
Sensor assignment template 94
Sensor inputs 11
Static pressure sensor see Static pressure 15
Serial number 6
Set points
Relative humidity set point 82
Room set point
Adjusting the room set point 18
Viewing current room set point 15
Static pressure set points for tunnel curtains 36
Static pressure set points for vent doors 26
Groups of static pressure set points 24, 25, 28–30, 64
Settings
Adjusting a parameter 10
Adjusting set points see Set points
Alarm limits 53–58
Animal age adjustment 44

Downloaded from www.Manualslib.com manuals search engine

- Clock output settings 45–47
- Factory settings 90
- Fan stages settings 38
- Heater settings 41
- Humidity compensation 82–85
- Inlet settings 21–22
- Minimum ventilation settings 19–20
- Password settings 61–62
- Relay assignment 70–76
- Sensor assignement settings 66–69
- Time & date settings 70
- Tunnel ventilation settings 31–37
- Vent doors settings 23–30

Setup
- Installation setup 63–65
- Step by step installation 59–60

Sidewall ventilation see Vent doors or Inlets

Static pressure
- Activating the static pressure sensor 64
- Calibrating the static pressure sensor 87
- Static pressure alarms 56–58
  - Assigning relays for lo SP alarm 76
  - Static pressure Hi and Lo alarm limits 33, 56
- Static pressure for tunnel curtains
  - Activating tunnel curtains in SP mode 63
  - Static pressure set points 36
- Static pressure for vent doors
  - Groups of static pressure set points 24, 25, 28–30
  - Static pressure set points 26
- Static pressure units 14
- Viewing the current static pressure level 15

Summer see Seasons

T

Table of contents 3

Tables see Templates

Technical specifications 89

Temperature
- Activating temperature sensors 65
- Average room temperature 15
  - Adjusting the temperature in test mode 88
  - Assigning sensors to the Room T° 66
- Critical temperature 53, 55
- History
  - History of the average temperature 48
  - History of the outside temperature 49
- Outside temperature
  - Activating outside temperature sensor 65
  - Calibrating the outside temperature sensor 86
  - Outside influence on temperature alarms 53
  - Pressure set points influenced by out. T° 25
  - Viewing current outside temperature 15
- Temperature alarms see Alarms
- Temperature curve 78
- Temperature set point see Set points
- Temperature units 14

Temperature units 14

Templates 93–96
- Installation setup template 95
- Relay assignment template 96
- Sensor assignment template 94

Test mode 88

Time
- Reset time 63
- Setting time and date 70
- Setting time units 14

Timer
- Minimum ventilation timer 20
- Timer relays on fan stages 39, 72
- Tunnel curtain timer 36
- Vent doors timer 26

Tunnel curtain see Tunnel ventilation

Tunnel ventilation 31–37
- Activating the tunnel curtain 63
- Assigning relays to the tunnel curtain 74
- Curtain controlled by static pressure 31
- Pre-opening delay 32, 63
- Selecting tunnel mode : SP/Timer 63
- Tunnel and sidewall transition 33
- Tunnel curtain controlled by static pressure 32
- Tunnel curtain in timer mode 31

U

Units
- Unit selection 14

User password 61

User setup see Installation setup

V

Vent doors
- Adjusting vent door settings 23–30
- Assigning relays to vent doors 73
- Pre-opening delay 19, 20, 63
- Tunnel and sidewall transition 33
- Vent doors' operation 21

Ventilation
- Endwall ventilation see Tunnel ventilation
- Sidewall ventilation see Inlets or Vent doors

W

Water
- Calibrating the water counter 77
- History of the water consumption 50
- Water unit selection 14

Weather see Temperature

Winter see Seasons

Wiring 11

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